

Tablet mount safety device HT4P



Safety Commander™

Enable industrial tablets to provide operation safety Complies with safety requirements as required by the ISO 10218 series.



Mechanical switches

- Up to 3 IDEC LB series switches can be installed. (*1)
- Reliable operation.
- Ideal for a wide range of applications. Complies with various standards.
 The product will be shipped with requested switches. See P7 for custom products.
- USB power delivery allows battery charge via USB Standard products Custom products (example) Without mechanical switch TS series iovstick while communicating. No need to worry about the battery running out. Custom products (example) · Illuminated pushbuttons (red) · Illuminated pushbuttons (green) Key selector switch E-stop switch with LED indicator Equipped with a safety lock mechanism, safe break action structure, and direct opening action. Newly available with an emergency stop switch NEW (button color: white, illuminated color: red) compliant with ISO 13850:2015) In addition to IDEC's unique features, such as "Safety lock mechanism" and "Reverse energy structure", the illuminated E-stop switch allows intuitive visibility of the active/inactive status. Inactive (Non-illuminated) Active (Illuminated) Emergency stop switch guard (accessory) Retrofittable guards available. NEW HT4P Mechanical Wired LAN 10 to 13 inches **High performance** switch

NEW

- Vertical and horizontal operation for flexible use Ergonomic design for improved operability
- Rotating grips allow the tablet to be used in vertical or horizontal orientation. The emergency stop switch, which must be accessed instantly, can also be positioned for ease of use.
- Easy to hold and operate, regardless of handedness. The ergonomic holder design and enabling switch position result in ease of holding and operability.

Vertical left-hand use

Horizontal

left-hand use

Horizontal right-hand use Safety device easily attaches to a 10- to 13-inch tablet

USB/LAN converter with

• Wired LAN enables stable

environment.

communication regardless of the

built-in USB power delivery

NEW

- The tablet can be readily equipped with a safety device.
- Tablet



NEW

- Equipped with slide mechanism.
- Fits large and rugged tablets.



Three-position enabling switch

Rotation unlock button

Safety during work operations is assured by the ergonomically designed three-position action to avoid danger.

Note: ISO 10218 series specifies the requirement for the installation of the three-position enabling switch on the teaching pendant.



Allows the grip to rotate only when the button is pressed, preventing unintentional rotation.

- Hand strap or shoulder strap (accessories)
- · Prevents the product from dropping during hand-held operation.
- Reduces the burden when working long hours.



 The shoulder strap has a safety feature that disengages when a certain load is applied.



Can be used set down Enables stable operation while placed on a desk. Note.) Excludes operation of enable switches.



Designed for assurance, the product has passed drop tests assuming accidental drop or impact while carrying. (*)

> *) Drop resistance has been tested for tablet weights up to 1.1 kilogram. Note: Drop protection of the product or tablet is not guaranteed.

IP54 protection

Usable even in dusty environments or when exposed to splashing or spraying.



Safety Commander™

Patent pending

Expansion lock

Prevents unintentional removal of the tablet.

Expansion lock lever

Locks the extension of the tablet holder.

Movable mounting hooks & spacers The power and audio buttons on the tablet can be operated when

Mounting

bracket position can be changed.

· Mounting spacer position can be changed.



- Waterproof connector/
- Wired LAN, switch contact, power supply cable (accessories)
- Connector allows one-touch connection and disconnection of the cable.
- Easy maintenance.





Wall mount

Wall mount bracket (accessory) enables operation while fixed to the wall. Note: Only for operations that do not require an enabling switch.



Improved safety of tablets

BEFORE

- Devices can be controlled by only using tablets.
- Safety is not ensured without safety devices.
- Does not satisfy safety standards.
- Wireless features are affected by noise.



AFTER

Improved safety with safety devices.

- Complies with international safety standards.
- Wired LAN enables safe communication.

Eliminates the need to develop a dedicated device

BEFORE

Large development and production costs.
Difficult to handle discontinuation of parts.
Complex operation due to too many buttons.



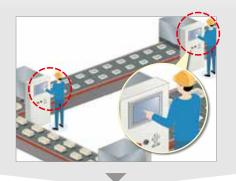
AFTER

- No hardware development required.
- Software only.
- Low cost.
- Easy to operate.

Replacement for a touch panel on a control panel

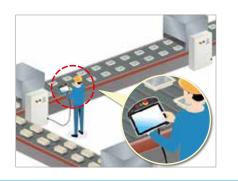
BEFORE

Individual touch panels are installed on multiple panel boards.



AFTER

One Safety Commander can be used in multiple locations.
Cost reduction and space saving of control panel.
Reduced number of touch panels.



Enables operation close to the machine

BEFORE

Fixed touch panels are used to control large machines.Multiple workers call out to each other during maintenance.



AFTER

- By using the product together with a fixed touch panel, machines can be operated using the web browser and remote desktop functions.
- Workers can operate close to the machine and the number of workers can be reduced.



Applications



Automotive production lines and conveyor lines



Semiconductor manufacturing equipment, chip mounter, food & packaging equipment

AGV and AMR





HT4P Safety Commander™



No.	Name	Description
(1)	Emergency stop switch	XA1E-LV302Q4R/ XA1E-LV3SG02Q4WR (IDEC)
(2)	Enabling switch	HE6B-M200Y (IDEC)
(3)	Grip unit	Grip of the product
(4)	Tablet holder unit	Secures the tablet
(5)	Hook top	-
(6)	Hook base	-
(7)	Expansion lock lever	Extendable lever for tablet holder
(8)	Expansion lock	Key lock for extendable lever (includes 2 extendable lock release keys)
(9)	Spacer	-
(10)	USB port	Туре-С
(11)	Slide arm	_
(12)	Hand strap	Supplied with the product
(13)	Cable	Accessory (sold separately)

HT4P Safetv Commander[™]

HT4P Safety Commander™ Quantity: 1							
			Switch				
Name	Tablet compatible size	Part No.	Emergency stop switch	Emergency stop switch	Mechanical switches(*1)		
HT4P Safety Commander™		HT4P-SLNPL	XA1E-LV302Q4R		_		
Illuminated E-stop switch model (button: red, illumination color: red)		HT4P-SLSPL-R****	(Button: red, illumination color: red)	UEOD MODOV	•		
HT4P Safety Commander™	10 to 13 inches	HT4P-SLNPL-W	XA1E-LV3SG02Q4WR	HE6B-M200Y	_		
Illuminated E-stop switch model (button: white, illumination color: red)		HT4P-SLSPL-W-R****	(Button: white, illumination color: red)		•		

 * 1) See page 7 for details on models equipped with mechanical switches.

Maintenance parts (sold separately)

Name	Shape	Specification	Part No.	Quantity	Remarks
Hand strap		PP, others	HT9Z-4PS1	1	Back hand hold type
Extendable lock release key	-	Metal (brass)	HT9Z-4PK01	1	Includes 2 pieces
Hook (Supplied)	L	Hook top: Rubber Hook base: Plastic Spacer: Aluminum Rubber tube: Rubber	HT9Z-4PHZ1	1	Hook to secure the tablet (Hook top, hook base, 2 spacers (14mm) 2 rubber tubes (8mm), rivet)
Hook top (Supplied)	L	Rubber	HT9Z-4PHZ1-F	1	Includes 2 pieces

Accessories (sold separately)

Name	Shape	Specification	Part No.	Quantity	Remarks
Tablet thickness adjustment kit A	<i>~</i>	Spacer: aluminum Rubber tube: rubber	HT9Z-3PHB08	4 spacers 4 rubber tubes	Use with standard parts for tablet with thickness of 9 to 17mm
Tablet thickness adjustment kit B		Spacer: aluminum Rubber tube: rubber	HT9Z-3PHB14	4 spacers 4 rubber tubes	Use with standard parts for tablet with thickness of 17 to 23mm
Rubber tube	1	Rubber	HT9Z-3PHC10	1	For tablet thickness adjustment Approx. 100mm (inside diameter ø6mm, external diameter ø9mm) • Cut to length when aluminum spacers are provided by customer. For details see the "12. Options/Maintenance parts" *16 and *17 on the instruction sheet.
Shoulder strap		PP, others	HT9Z-4PS2	1	Shoulder strap For safety reasons, if the strap holds more than a certain amount of load, the strap will fall off.
Cable (5m) D-sub37p	Q	Double-shielded cable 25 cores	HT9Z-4PC15MC	1	D-sub37 pin (plug) (mating screw: #4-40 inch screw)
Cable stranded wire	Q	Power supply: AWG20 Others: AWG24	HT9Z-4PC1*M	1	Stranded wire type, length (m) * : 5 , 10, 15, 20
Emergency stop switch		Plastic	HT9Z-4PG1	1	Screws for mounting emergency stop switch guards: Two M3 \times 8 mm countersunk tapping screws
Wall mount bracket		Aluminum	HT9Z-4PF1	1	The main unit can be fixed to a wall. The mounting centers of the screws complies with VESA standard.
Hook (*2)		Hook top: Rubber Hook base: Plastic Spacer: Aluminum Rubber tube: Rubber	HT9Z-4PHZ	1	Hook to secure the tablet (Hook top, hook base, 2 spacers (14mm) 2 rubber tubes (8mm), rivet)
Hook top (*2)	6	Rubber	HT9Z-4PHZ-F	1	Includes 2 pieces

*2) Holds the tablet more firmly compared to the hooks supplied with the tablet. However, depending on the tablet used, a part of the hook may get in the way of the screen. For the actual size, see the dimensions on the website.

• If the rivet is damaged, purchase the rivet from Hirosugi-Keiki, Part Number N-4060

Mechanical switch mount model (custom order)

The following IDEC LB series mechanical switches can be installed on the HT4P as custom products.

Quantity: 1

	Emergency stop switch					
Part No.	XA1E-LV302Q4R	XA1E-LV3SG02Q4WR				
	(Button: red, illumination color: red)	(Button: white, illumination color: red)	(1)	(2)	(3)	Mounting image
HT4P-SLSPL-R0001 HT4P-SLSPL-W-R0001	•	-	-	_	Selector switch 2-position / 2NO contact / maintained / knob operator LB6S-2T2	
HT4P-SLSPL-R0002	•	_		_	Selector switch 3-position / 2NO contact /	- ŏ -
HT4P-SLSPL-W-R0002	_	•			maintained / knob operator LB6S-3T2	10 e 🔘 d
HT4P-SLSPL-R0003	•	_	-	-	Key selector switch 2-position / 2NO contact / maintained /	
HT4P-SLSPL-W-R0003	-	•			disk tumbler key LB6K-2T2A	
HT4P-SLSPL-R0004	•	_	-	-	Key selector switch 3-position / 2NO contact / maintained /	
HT4P-SLSPL-W-R0004	-	•			disk tumbler key LB6K-3T2A	
HT4P-SLSPL-R0005	•	-	Illuminated pushbuttons Red / 1NO contact /	Illuminated pushbuttons Green/1NO contact/	Key selector switch 3-position / 2NO contact / maintained /	• • 🕘 🗉
HT4P-SLSPL-W-R0005	-	•	momentary LB6L-M1T14R	momentary LB6L-M1T14G	disk tumbler key LB6K-3T2A	
HT4P-SLSPL-R0006	•	_	Illuminated pushbuttons Red / 1NO contact /	Illuminated pushbuttons Green/1NO contact/	Selector switch 2-position / 2NO contact /	
HT4P-SLSPL-W-R0006	-	•	momentary LB6L-M1T14R	momentary LB6L-M1T14G	maintained / knob operator LB6S-2T2	
HT4P-SLSPL-R0007	•	-	Illuminated pushbuttons Green/1NO contact /	_	Key selector switch 3-position / 2NO contact /	
HT4P-SLSPL-W-R0007	-	•	momentary LB6L-M1T14G		maintained / disk tumbler key LB6K-3T2A	
HT4P-SLSPL-R0008	•	-	Illuminated pushbuttons Green / 1NO contact /	_	Selector switch 2-position / 2NO contact /	• • 🕘 •
HT4P-SLSPL-W-R0008	-	•	momentary LB6L-M1T14G		maintained / knob operator LB6S-2T2	
HT4P-SLSPL-R0009	•	_	Pushbuttons White / 1NO contact /	Pushbuttons White / 1NO contact /	Selector switch 2-position / 2NO contact /	•• 🕘 •
HT4P-SLSPL-W-R0009	-	•	momentary LB6B-M1T1W	momentary LB6B-M1T1W	maintained / knob operator LB6S-2T2	•••••
HT4P-SLSPL-R0010	•	-	Pushbuttons Black /1N0 contact/	Illuminated pushbuttons Green / 1NO contact/	Selector switch 2-position / 2NO contact /	0.00
T4P-SLSPL-W-R0010	-	•	momentary LB6B-M1T1B	momentary LB6L-M1T14G	maintained / knob operator LB6S-2T2	(C) 🔍 🖉

Contact IDEC for combinations other than those listed above.

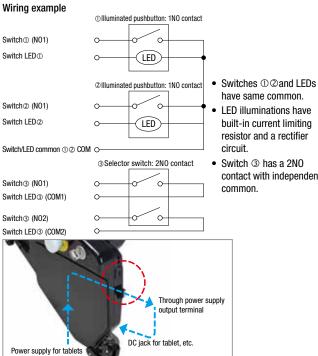
Mechanical switch mount position



Through power output function (custom product)

Available soon

- Suitable for tablets that are powered with DC power jacks.
- Available with a through power output terminal that can directly supply power from the cable to the tablet.



- LED illuminations have built-in current limiting
- Switch ③ has a 2NO contact with independent

General specifications

aon	orur of	Joomoations						
Envii	Operating temperature (*3)		-10 to +55°C (when USB is not connected / product is not held)				of protection Compatible tablet size	IP54 (*7) Tablet diagonal length : 290 to 380mm (270mm~ at reduced size)
Environmental Specifications			-10 to +40°C (when connected to USB / product is not held)	Structure Specification	tablet (*8)	Comp	Compatible tablet	Screen size: 10 to 13 inches Standard : up to 9mm (*9)
Ital S			-10 to +35°C (*4)	ture	t (*8)	atibl	thickness Compatible OS	(*11)
pec			(when product is held) (no freezing)	Spe		æ	Compatible	
ifica		temperature	-20 to +55°C (no freezing)		5		tablet weight	Max. 1.1kg (reference value)
tion		humidity	30 to 85%RH (no condensation)		:			Approx. 880g
s	-	ng humidity	30 to 85%RH (no condensation)]]	Weig	ght ((approx.) (*10)	Approx. 2210g (Cable, including accessory /
	- <u> </u>	of pollution	3		Grip unit rotation angle		t rotation angle	D-Sub type) Approx. 120° (approx.)
		nsulation voltage	50V				V	Black
	Overvol	tage category						USB 2.0 device
			Main power supply: 24V DC (20.4V to 28.8V DC)			0	Communication	High speed (480Mbps)
	Rated in	nput voltage	Emergency stop switch LED unit: 24V DC (21.6V to 26.4V DC)	US	B		Power supply	USB PD Source Output: 30W
			Mechanical switch LB series		-			5V-3A, 9V-3A, 15V-2A, 20V-1.5A USB Type C connector
			LED unit: 24V DC (21.6V to 26.4V DC) Main power supply: 2.0A max.			0	Cable	Cable length: 0.5m max.
			Emergency stop switch				Communication	IEEE802.3i
1	Current draw		LED unit: 11mA				method	10BASE-T, 100BASE-TX
Ele			Mechanical switch LB series LED unit: 5mA				nternal circuits and insulation	Pulse transformer
octrical S	Allowable momentary power interruption Dielectric strength Insulation resistance		1ms				IEC/EN 60947-5-1 IEC/EN 60947-5-5	
specific			Main power supply 24V DC between +/- terminals and FE terminal: 500V AC for 1 min.		Applic			(XA1E-LV302Q4R, XA1E-LV3SG02Q4WR) IEC/EN 60947-5-8 (HE6B-M200Y) UL 508
ations(*1) (*2)	Insulati	on resistance	Main power supply 24V DC between +/- terminals and FE terminals: $100M\Omega$ min. (500V DC megger)		Applicable standards			UL 60947-1 UL 60947-5-1 UL 60947-5-5
Ì,		Emergency stop switch (*6) XA1E-LV302Q4R			ards			CSA C22.2 No.14
		(Button: red, illumination color: red)	2A / 30V DC (resistive load)				Safety standards	IEC/EN 61010-1 EN/IEC 61010-2-201
	(*5)	XA1E-LV3SG02Q4WR (Button: white, illumination color: red)	1A / 30V DC (inductive load)				Applicable standards for use	ISO 12100 IEC 60204-1 ISO 10218-1 ISO 10218-2
		Enabling switch HE6B-M200Y (*6)	1A / 30V DC (resistive load) 0.7A / 30V DC(inductive load)			E	EMC standards	IEC/EN 61131-2
		Mechanical switch LB series (*6)	0.1A / 30V DC (resistive load)		UL certific		ion	UL508 UL60947-5-5
	EMC Specifications Immunity zone		Zone A (IEC/EN 61131-2)					CSA C22.2 No.14
Mechanical specification		n resistance	5 to 8.4Hz: amplitude 3.5mm 8.4 to 150Hz : acceleration 9.8m/s ² (3 directions, 2 hours each)					
nical ation	Shock resistance 147m/		147m/s² 11ms (5 times each in 6 directions)					

*1) If there is a risk of malfunction or destruction to the USB power supply or tablet due to noise from the connected power supply, use a dedicated USB power supply that is independent of other power supplies. Use Class2 or SELV power supply. This product does not support hot swap, so wiring should be done while the power supply to be connected is OFF.

*2) The emergency stop switch and LB series mechanical switch has a built-in current limiting resistor and a rectifier circuit.

*3) When using the product under operating temperature of more than 40°C, follow the instructions mentioned in "4. Specifications" *13 on the instruction sheet.

*4) The tablet holder unit generates heat when power is supplied for a long period of time. Do not supply power while holding the tablet holder unit for a long period of time as it may cause low-temperature burns.

*5) Specifications for components.

*6) UL certified rating

Emergency stop switch / Enabling switch: 30VDC / 1A max. (Res), 30V / 0.7A max. (Pilot Duty)

Mechanical switch: 30V / 0.1A max. (Res)

*7) Not when USB cable is connected.

*8) May not be applicable depending on the shape. Weight is not guaranteed.

*9) Tablet thickness can be adjusted up to 23mm with the accessory tablet thickness adjustment kit. Use HT9Z-3PHB08 for tablet thickness of 9mm to 17mm and HT9Z-3PHB14 for tablet thickness of 17mm to 23mm by adding them to the standard parts.

*10) Except hand straps and other accessories.

*11) See "USB to Ethernet Conversion Function" below for details.

*12) USB to Ethernet Conversion Function

USB-Ethernet conversion function can be used by installing a dedicated software driver on a Windows tablet.

This function is available using MAXLINEAR's dedicated IC (model number: XR22801).

The dedicated software driver can be downloaded from the MAXLINEAR website below and should be used in accordance with the conditions of use described on the website. Check the following website for supported OS and versions.

https://www.maxlinear.com/support/design-tools/software-drivers

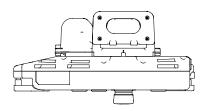
Before using the software, check the Errata information from the following website and handle the software according to the information.

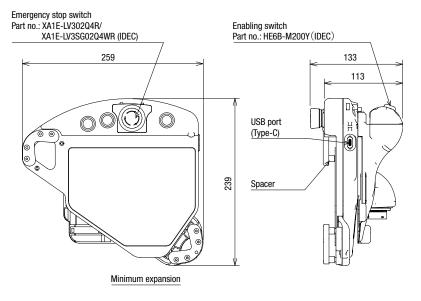
https://www.maxlinear.com/product/interface/bridges/usb-ethernet-bridges/xr22801#documentation

All dimensions in mm.

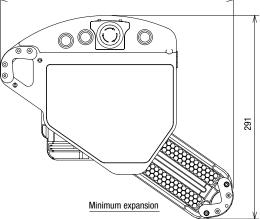
Dimensions

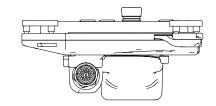


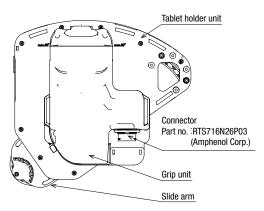


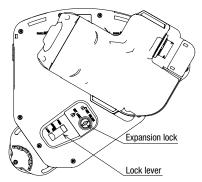




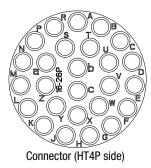








External interface

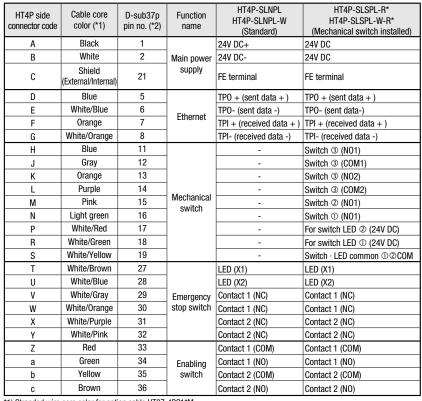


Manufacturer : Amphenol Corp. Type No.: RTS716N26P03

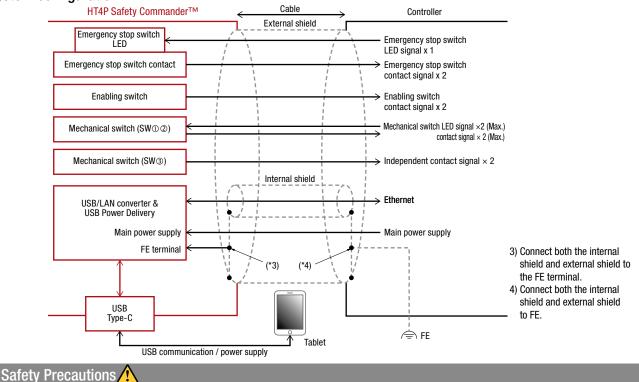
When preparing cables by the customer

- Cables smaller than AWG20 cannot be connected to the main power supply. Use cables larger than AWG20.
- Use cables with transmission characteristics equivalent to LAN cables of Category 5e or higher for Ethernet wiring, and shield the entire Ethernet cable with a shield. (Internal shield)
- In addition to the cables for the main power supply, the emergency stop switch and enabling switch, and the entire shielded Ethernet cable should be further shielded. (External shield)

System configuration



*1) Stranded wire core color for option cable HT9Z-4PC1*M.
 *2) D-sub37p connector pin number for option cable HT9Z-4PC15MC
 •Wiring not available for pin number 3, 4, 9, 10, 20, 22 to 26 and 37.



• Turn off the power to the product before starting installation, removal, wiring, maintenance, or inspection. Failure to turn power off may cause electrical shock or fire.

Instructions

Be sure to read the instruction manual carefully before performing installation, wiring, or maintenance work.

For details on mounting, wiring, and maintenance, see the instruction manual from the below URL. URL: https://product.idec.com/?product=HT4P https://product.idec.com/?product=HT4P-LB







HT3P

Lightweight, basic type

8 to 11 inches

(Patent pending) Fits 8- to 11-inch tablets The adjustable docking structure fits screen sizes of 8 to 11 inches. Safety Commander™ can also be attached to tablets with thicknesses of up to 24mm (*1) by using a spacer accessory. Thick and robust tablets can also be mounted. *1) Standard thickness: up to 10mm. When accessory "tablet thickness adjustment kit A" is used: up to 18mm. When accessory "tablet thickness adjustment kit B" is used: up to 24mm Screen size: Thickness: 8 to 11 inches up to 24mm E-stop switch with LED indicator Equipped with a safety lock mechanism, safe break action structure, and direct opening action. Newly available with an emergency stop switch NEW (button color: white, illuminated color: red) compliant with ISO 13850:2015) In addition to IDEC's unique features, such as "Safety lock mechanism" and "Reverse energy structure", the illuminated E-stop switch allows intuitive visibility Inactive (Non-illuminated) Active (Illuminated) of the active/inactive status. Rotating holder Ease of holding and operability. Adapts to both vertical and horizontal use. Horizontal Vertical Horizontal left-hand use left-hand use right-hand use

Three-position enabling switch

Safety during work operations is assured by the ergonomically designed three-position action to avoid danger.

Note: ISO 10218 series specifies the requirement for the installation of the three-position enabling switch on the teaching pendant.

USB charging port

No need to worry about the battering running out while communicating. Note: 5V DC-1.5A output

Expansion lock

Prevents unintentional removal of the tablet.

Expansion lock lever

Locks the tablet holder from extending.

operation while fixed to the wall Note: Only for operations that do not require an enabling switch

Wall mount Wall mount bracket (accessory) enables

Product

Product	Quantity: 1
ltem	Part No.
HT3P Safety Commander™ Illuminated E-stop switch model (button: red, illumination color: red)	HT3P-SLNP-5M
HT3P Safety Commander™ Illuminated E-stop switch model (button: white, illumination color: red)	HT3P-SLNP-5M-W

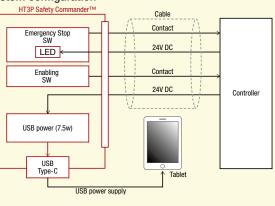
5m cable supplied

(with nylon connector terminal)

Specification

	ltem	Specification			
Structure	Degree of Protection	IP54			
Structure	Compatible tablet size	8 to 11inch			
Switch	Emergency stop switch	XA1E-LV302Q4R/ XA1E-LV3SG02Q4WR (IDEC)			
SWIICH	Enabling switch	HE5B-M2PY (IDEC)			
Power		USB port: Type-C			
Power	USB power supply	7.5w			
External cable	e connection method	5m cable supplied			

System configuration



Ordering Terms and Conditions

Thank you for using IDEC Products.

By purchasing products listed in our catalogs, datasheets, and the like (hereinafter referred to as "Catalogs") you agree to be bound by these terms and conditions. Please read and agree to the terms and conditions before placing your order.

1. Notes on contents of Catalogs

(1) Rated values, performance values, and specification values of IDEC products listed in this Catalog are values acquired under respective conditions in independent testing, and do not guarantee values gained in combined conditions.

Also, durability varies depending on the usage environment and usage conditions.

- (2) Reference data and reference values listed in Catalogs are for reference purposes only, and do not guarantee that the product will always operate appropriately in that range.
- (3) The specifications / appearance and accessories of IDEC products listed in Catalogs are subject to change or termination of sales without notice, for improvement or other reasons.
- (4) The content of Catalogs is subject to change without notice.

2. Note on applications

(1) If using IDEC products in combination with other products, confirm the applicable laws / regulations and standards. Also, confirm that IDEC products are compatible with your systems, machines,

devices, and the like by using under the actual conditions. IDEC shall bear no liability whatsoever regarding the compatibility with IDEC products.

- (2) The usage examples and application examples listed in Catalogs are for reference purposes only. Therefore, when introducing a product, confirm the performance and safety of the instruments, devices, and the like before use. Furthermore, regarding these examples, IDEC does not grant license to use IDEC products to you, and IDEC offers no warranties regarding the ownership of intellectual property rights or non-infringement upon the intellectual property rights of third parties.
- (3) When using IDEC products, be cautious when implementing the following.
 i. Use of IDEC products with sufficient allowance for rating and
 - performance
 - Safety design, including redundant design and malfunction prevention design that prevents other danger and damage even in the event that an IDEC product fails
 - Wiring and installation that ensures the IDEC product used in your system, machine, device, or the like can perform and function according to its specifications
- (4) Continuing to use an IDEC product even after the performance has deteriorated can result in abnormal heat, smoke, fires, and the like due to insulation deterioration or the like. Perform periodic maintenance for IDEC products and the systems, machines, devices, and the like in which they are used.
- (5) IDEC products are developed and manufactured as general-purpose products for general industrial products. They are not intended for use in the following applications, and in the event that you use an IDEC product for these applications, unless otherwise agreed upon between you and IDEC, IDEC shall provide no guarantees whatsoever regarding IDEC products.
 - i. Use in applications that require a high degree of safety, including nuclear power control equipment, transportation equipment (railroads / airplanes / ships / vehicles / vehicle instruments, etc.), equipment for use in outer space, elevating equipment, medical instruments, safety devices, or any other equipment, instruments, or the like that could endanger life or human health
 - Use in applications that require a high degree of reliability, such as provision systems for gas / waterworks / electricity, etc., systems that operate continuously for 24 hours, and settlement systems
 - iii. Use in applications where the product may be handled or used deviating from the specifications or conditions / environment listed in the Catalogs, such as equipment used outdoors or applications in environments subject to chemical pollution or electromagnetic interference If you would like to use IDEC products in the above applications, be sure to consult with an IDEC sales representative.

3. Inspections

We ask that you implement inspections for IDEC products you purchase without delay, as well as thoroughly keep in mind management/maintenance regarding handling of the product before and during the inspection.

4. Warranty

(1) Warranty period

The warranty period for IDEC products shall be one (1) year after purchase or delivery to the specified location. However, this shall not apply in cases where there is a different specification in the Catalogs or there is another agreement in place between you and IDEC.

(2) Warranty scope

Should a failure occur in an IDEC product during the above warranty period for reasons attributable to IDEC, then IDEC shall replace or repair that product, free of charge, at the purchase location / delivery location of the product, or an IDEC service base. However, failures caused by the following reasons shall be deemed outside the scope of this warranty.

- The product was handled or used deviating from the conditions / environment listed in the Catalogs
- ii. The failure was caused by reasons other than an IDEC product
- iii. Modification or repair was performed by a party other than IDEC
- iv. The failure was caused by a software program of a party other than IDEC
- v. The product was used outside of its original purpose
- Replacement of maintenance parts, installation of accessories, or the like was not performed properly in accordance with the user's manual and Catalogs
- vii. The failure could not have been predicted with the scientific and technical standards at the time when the product was shipped from IDEC
- viii. The failure was due to other causes not attributable to IDEC (including cases of force majeure such as natural disasters and other disasters)

Furthermore, the warranty described here refers to a warranty on the IDEC product as a unit, and damages induced by the failure of an IDEC product are excluded from this warranty.

5. Limitation of liability

The warranty listed in this Agreement is the full and complete warranty for IDEC products, and IDEC shall bear no liability whatsoever regarding special damages, indirect damages, incidental damages, or passive damages that occurred due to an IDEC product.

6. Service scope

The prices of IDEC products do not include the cost of services, such as dispatching technicians. Therefore, separate fees are required in the following cases.

- (1) Instructions for installation / adjustment and accompaniment at test operation (including creating application software and testing operation, etc.)
- (2) Maintenance inspections, adjustments, and repairs
- (3) Technical instructions and technical training
- (4) Product tests or inspections specified by you

The above content assumes transactions and usage within your region. Please consult with an IDEC sales representative regarding transactions and usage outside of your region. Also, IDEC provides no guarantees whatsoever regarding IDEC products sold outside your region.

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 IDEC Asia (Thailand) Co., Ltd.

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 IDEC Izumi (H.K.) Co., Ltd.

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 Taiwan



Japan IDEC Corporation

Specifications and other descriptions in this brochure are subject to change without notice.

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