

Note: Except for DC-DC converter and resistor


| Series | Combination Display with Control Units |  |  |  |  |  |
| :--- | :--- | :--- | :---: | :---: | :---: | :---: |
| Model |  |  |  |  |  |  |

## <IP65 Degree of Protection Pilot Lights>

The following control square flush pilot lights can be mounted collectively to design a panel similar to combination display lights.

SLC30 series equivalent HW2P-1


| Flange size | $\square 30$ |
| :--- | :---: |
| Mounting hole | $\varnothing 22$ |
| Degree of protection | IP65 (IEC 60529) |

## Collective Mounting Example (HN2P)



Front


Back

## SLC30 seires Combination Display Lights

## Highly bright "Super LED" unit improves visibility and safety.

- Eight types of illumination faces to choose from. Compact combination display lights.
- Super bright Super LED.
- The fingersafe spring-up terminals reduce wiring time and prevent electrical shocks.
- The insulated jumper, when used on fingersafe spring-up terminals, eliminates the need of terminal cover.
- Legends can be engraved on the attached marking plate. One or two thin marking sheets (not attached) can also be installed (Type F only).
- Spot illumination available for easy recognition in bright environment (Type F only)
- UL and c-UL recognized, EN compliant.


## cำ

1) Except for EN60947-5-1 DC-DC converter and resistor types. See website for details.


A wide variety of illumination face sizes Type F: $30 \mathrm{H} \times 30 \mathrm{~W} m m$ (Basic size) Type F spot illumination: $30 \mathrm{H} \times 30 \mathrm{~W} m \mathrm{~m}$ Type C: $15 \mathrm{H} \times 30 \mathrm{~W} \mathrm{~mm} \times 2$ (Split-window) Type H: $30 \mathrm{H} \times 60 \mathrm{~W}$ mm Type H2: $30 \mathrm{H} \times 60 \mathrm{~W}$ (2-way split) Type L: $30 \mathrm{H} \times 90 \mathrm{~W} m$ Type V: $\quad 60 \mathrm{H} \times 30 \mathrm{~W}$ mm Type G: $60 \mathrm{H} \times 60 \mathrm{~W}$ mm Combined construction is available.


The fingersafe, spring-up terminals reduce wiring time.


The integrated terminal cover and insulated jumpers prevent electic shocks.


Marking films can be used for Type F only

Available up to 200 windows
10 rows by 26 columns maximum
Type F: $12,24 \mathrm{~V}$ AC/DC
See page 33 for details.

Columns


- For $110 / 220$ V AC type, up to 75 windows (Type F equivalent) can be mounted.
- For Type C, up to 50 windows (Type F equivalent) can be mounted.
- Lighting limitations should be considered in any application. For details see page 32.


## Configuration



Type F, H, H2, L, V, G

| Display Color Type | Light Source | Marking Plate/Color Screen (one each) (Note 2) | Lens |  |  | ON Color (Color Code) | OFF Color |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Standard (using clear lens) | LED Unit | clear / white | Clear Lens | amber (A), blue (S), green (G), pure white (PW), red (R), yellow (Y), red/green 2-color alternate (RG) (Note 1) |  |  | White |
| Color Screen |  | color / white |  | amber (TA), blue (TS), green (TG), red (TR), yellow (TY) |  |  | Same as ON color |
| Gray Lens |  | black (Note 3) / clear | Gray Lens | Lens: gray | Legend Color | amber (SA), blue (SS), green (SG), pure white (SPW), red (SR), yellow (SY) | Gray |

Note 1: Spot illumination is not available with red/green 2-color alternate (RG).
Note 2: The order to insert clear marking plate, color screen, and white screen can be interchanged if necessary.
Marking plate/color screen are interchangeable. Engrave markings on the flat surface of the plate or screen next to the lens.
Note 3: Black marking plate has black coating. Engrave a reverse legend on the black-coated surface.
Type C (split-window)

| Display Color Type | Light Source | Marking Plate/Color Screens (one each)(Note 4) | Lens |  |  | ON Color (Color Code) | OFF Color |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Standard (using clear lens) | LED Lamp | color / white | Clear Lens | amber (A), blue (S), green (G), red (R), yellow $(\mathrm{Y})$, |  |  | White |
|  |  | clear / white |  | pure white (PW) |  |  |  |
| Gray Lens |  | black (Note 5) / color | Gray Lens | Lens: gray | Legend Color | amber (SA), blue (SS), green (SG), red (SR), yellow (SY) | Gray |
|  |  | black (Note 5) / clear |  |  |  | pure white (SPW) |  |

Note 4: The order to insert clear marking plate, color screen, and white screen can be interchanged if necessary.
Marking plate/color screen are interchangeable. Engrave markings on the flat surface of the plate or screen next to the lens. Note 5: Black marking plate has black coating. Engrave a reverse legend on the black-coated surface.


| One-color full | One-color full (w/check terminal) | Two-color Alternate |
| :---: | :---: | :---: |
| 12, 24V AC/DC | 24V DC (Except Type C) | 24V AC/DC (Except Type C) |
| One-color full | One-color full | One-color full |
|  |  |  |
| 100/110V, 200/220V AC (Except Type C) | 100/110V DC (Resistor Type) (Except Type C) | 110V DC (DC-DC Converter) (Except Type C) |

- 2-way split is also available in Type H2.
- The illustration above shows combination examples of windows. One-window type is available in Type F (see page 10 and 11).

Specifications

| Light Source | LED Unit |  |  |  |  |  | LED Lamp |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Input | Full Voltage |  |  | Transformer | DC-DC Converter | Resistor | Full Voltage |  |
| Illumination | One-colorOne-color w/check terminal (Note 1) |  | Two-color Alternate | One-color |  |  | $\begin{gathered} \text { One-color } \times 2 \\ \text { Split-window (Type C) } \\ \hline \end{gathered}$ |  |
| Fingersafe Spring-up Terminal | Provided (except for check terminal) |  | (Note 2) | Provided |  |  | (Note 2) |  |
| $\begin{aligned} & \text { Rated Voltage } \\ & \text { (AC: } 50 / 60 \mathrm{~Hz} \text { ) } \\ & \hline \end{aligned}$ | $\begin{gathered} 12 \mathrm{~V} \mathrm{AC} / \mathrm{DC} \\ \pm 10 \% \\ \hline \end{gathered}$ | $\begin{gathered} 24 \mathrm{~V} \text { AC/DC } \\ \pm 10 \% \end{gathered}$ | 24 V AC/DC $\pm 10 \%$ | $\begin{aligned} & \hline 100 / 110 \mathrm{~V} \text { AC } \pm 10 \% \\ & 200 / 220 \mathrm{AC} \pm 10 \% \end{aligned}$ | $\begin{gathered} 110 \mathrm{~V} D \mathrm{C} \\ \text { (90 to } 140 \mathrm{~V} \text { DC) } \end{gathered}$ | $\begin{gathered} 100 / 110 \mathrm{~V} \\ \text { AC/DC } \pm 10 \% \end{gathered}$ | $\begin{gathered} 12 \mathrm{~V} \mathrm{AC} / \mathrm{DC} \\ \pm 10 \% \\ \hline \end{gathered}$ | $\begin{gathered} 24 \mathrm{~V} \mathrm{AC} / \mathrm{DC} \\ \pm 10 \% \\ \hline \end{gathered}$ |
| Maximum Current Draw (VA) | Same as internal LED Unit |  |  | 1.7 | 1.4 | 1.5 | Same as internal LED |  |
| Illumination Color | Amber, green, red, yellow | Amber, blue, green, pure white, red, yellow | Red/green Alternate | Amber, blue, green, pure white, red, yellow |  |  | Amber, blue, green, pure white (Note 6), red, yellow |  |
| Standards | UL, c-UL listed, EN compliant |  |  |  | - |  | - |  |
| Rated Voltage | 12 V AC/DC | 24 V AC/DC | 24 V DC | 24 V AC/DC |  |  | 12 V AC/DC | 24 V AC/DC |
| $\pm$ Amber, red | 12 mA | 12 mA (Note 5) | Red: 12 mA Green: 11 mA | 12 mA (Note 5) |  |  | 4 mA |  |
|  | 12 mA | 11 mA (Note 5) |  | 11 mA (Note 5) |  |  |  |  |
| $\underset{\sim}{5}$ | 12 mA | 11 mA (Note 5) |  | 11 mA (Note 5) |  |  |  |  |
|  | Amber (A), blue (S), green (G), red (R), pure white (PW), yellow (Y) (Note 4) |  | Red (R)/ green (G) | Amber (A), blue (S), green (G), pure white (PW), red (R), yellow (Y) |  |  | Amber (A), blue (S), green (G), pure white (PW), red (R) |  |
| Base | Plug-in unit type |  |  |  |  |  | SX6S/8 |  |
| ¢ LED Life (reference) | Approx. 50,000 hours (when used on complete DC, luminance reduces to $50 \%$ of the initial intensity) |  |  |  |  |  |  |  |
| Part No. | SLDN-31M-* | SLDN-32M-* | SLDN-32MW-RG | SLDN-32M-* |  |  | LFTD-1*N | LFTD-2*N |
| No. of Units | 1 LED unit per window of basic Type F |  |  |  |  |  | 1 LED lamp per split-window type |  |
| Insulation Resistance | $100 \mathrm{M} \Omega$ between live and dead parts ( 500 V DC megger) |  |  |  |  |  |  |  |
| Dielectric Strength | 2000 V AC (1 minute) between live and dead parts |  |  | 2500V AC (1 minute) between live and dead parts |  | 2000V AC (1 minute) | 2000V AC (1 minute) between live and dead parts |  |
| Operating Temperature (Note 3) | -20 to $+40^{\circ} \mathrm{C}$ |  |  | -20 to $+40^{\circ} \mathrm{C}$ | -10 to $+40^{\circ} \mathrm{C}$ | -20 to $+40^{\circ} \mathrm{C}$ |  | $0^{\circ} \mathrm{C}$ |
| Storage Temperature | -25 to $+60^{\circ} \mathrm{C}$ (no freezing) |  |  |  |  |  |  |  |
| Operating Humidity | 45 to 85\% RH (no condensation) |  |  |  |  |  |  |  |

Specify a color code in place of *
Note 1: The rated voltage for w/check terminal type is 24 V DC only.
Note 2: Terminal cover is available (see page 23).
Note 3: No freezing
Note 4: Blue and pure white LED is 24 V AC/DC only.
Note 5: Spot illumination uses the spot illumination LED unit (SLCN-32ST-*). See page 26 for rated current.
Note 6: Use pure white LED lamp for yellow (Y) illumination.

| Illumination Face | Type F (Note 7) (Basic) | Type C (Split-window) | Type H / Type H2 <br> (Note 9) | Type L | Type V | Type G |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Window ( $\mathrm{H} \times \mathrm{W}$ ) | $30 \times 30$ | $15 \times 30$ | $30 \times 60$ | $30 \times 90$ | $60 \times 30$ | $60 \times 60$ |
| $\stackrel{\text { c }}{ \pm}$ Illumination Face ( $\mathrm{H} \times \mathrm{W}$ ) | $28 \times 28$ | $13 \times 28$ | $28 \times 58$ | $28 \times 88$ | $58 \times 28$ | $58 \times 58$ |
|  | $27 \times 27 \times 1.0$ (Note 8) | $12 \times 27 \times 1.0$ | $27 \times 57 \times 1.0$ (Note 9) | $27 \times 87 \times 1.0$ | $57 \times 27 \times 1.0$ | $57 \times 57 \times 1.0$ |
|  | Applicable | - | - | - | - | - |
| Engraving Area (white, transparent, color plates) | $25 \times 25$ | $10 \times 25$ | $25 \times 55$ (Note 9) | $25 \times 85$ | $55 \times 25$ | $55 \times 55$ |
| Material of Marking Plate \& Color Screen | Acrylic |  |  |  |  |  |
| Lens Frame Color \& Frame Cover Color | Black (Munsell N 1.5 equivalent) |  |  |  |  |  |
| Connection Wire | Solid wire: $\varnothing 1.6 \times 2$, Stranded $2 \mathrm{~mm}^{2} \times 2$ |  |  |  |  |  |
| Terminal Screw | M3.5 screw, Check terminal: M3 |  |  |  |  |  |
| Degree of Protection | IP40 (IEC 60529) |  |  |  |  |  |
| Pollution Degree | 3 |  |  |  |  |  |

- Spot illumination uses designated clear plate and color screen.

Note 7: Pure white illumination and spot illumination types are available in Type F only.
Note 8: Spot illumination type uses an exclusive clear marking plate and color screen.
Note 9: 2-way split type (Type H2) can use 2-way split color screen only.

## Dimensions

[Front View] a: No. of Rows b: No. of Columns

Type F


Type V


Type F
(Spot Illumination)


Type L


Type H


Type G

Type H2 (2-way split)


Type C (split-window)

All dimensions in mm.
Type F Dimensions \& No. of Windows (Type C, H, L, V, and G can be converted into Type F.)

|  | Columns |  | 01 | 02 | 03 | 04 | 05 | 06 | 07 | 08 | 09 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Dimensions |  | 42 | 72 | 102 | 132 | 162 | 192 | 222 | 252 | 282 | 312 | 342 | 372 | 402 | 432 | 462 | 492 | 522 | 552 | 582 | 612 | 642 | 672 | 702 | 732 | 762 | 792 |
| Rows | A | Panel <br> Cut-out (D) <br>  (C) | (35) | (65) | (95) | (125) | (155) | (185) | (215) | (245) | (275) | (305) | (335) | (365) | (395) | (425) | (455) | (485) | (515) | (545) | (575) | (605) | (635) | (665) | (695) | (725) | (755) | (785) |
| 01 | 42 | (35) | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 |
| 02 | 72 | (65) | 2 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 26 | 28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44 | 46 | 48 | 50 | 52 |
| 03 | 102 | (95) | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 | 39 | 42 | 45 | 48 | 51 | 54 | 57 | 60 | 63 | 66 | 69 | 72 | 75 | 78 |
| 04 | 132 | (125) | 4 | 8 | 12 | 16 | 20 | 24 | 28 | 32 | 36 | 40 | 44 | 48 | 52 | 56 | 60 | 64 | 68 | 72 | 76 | 80 | 84 | 88 | 92 | 96 | 100 | 104 |
| 05 | 162 | (155) | 5 | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 55 | 60 | 65 | 70 | 75 | 80 | 85 | 90 | 95 | 100 | 105 | 110 | 115 | 120 | 125 | 130 |
| 06 | 192 | (185) | 6 | 12 | 18 | 24 | 30 | 36 | 42 | 48 | 54 | 60 | 66 | 72 | 78 | 84 | 90 | 96 | 102 | 108 | 114 | 120 | 126 | 132 | 138 | 144 | 150 | 156 |
| 07 | 222 | (215) | 7 | 14 | 21 | 28 | 35 | 42 | 49 | 56 | 63 | 70 | 77 | 84 | 91 | 98 | 105 | 112 | 119 | 126 | 133 | 140 | 147 | 154 | 161 | 168 | 175 | 182 |
| 08 | 252 | (245) | 8 | 16 | 24 | 32 | 40 | 48 | 56 | 64 | 72 | 80 | 88 | 96 | 104 | 112 | 120 | 128 | 136 | 144 | 152 | 160 | 168 | 176 | 184 | 192 | 200 | - |
| 09 | 282 | (275) | 9 | 18 | 27 | 36 | 45 | 54 | 63 | 72 | 81 | 90 | 99 | 108 | 117 | 126 | 135 | 144 | 153 | 162 | 171 | 180 | 189 | 198 | - | - | - | - |
| 10 | 312 | (305) | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 100 | 110 | 120 | 130 | 140 | 150 | 160 | 170 | 180 | 190 | 200 | - | - | - | - | - | - |

## How to Read the Table

1. The number of windows equals rows multiplied by columns. For example, for 5 rows by 7 columns, the number of windows is 35 , external dimensions are 162 mm high by 22 mm wide, and panel cut-out is 155 mm high by 215 mm wide.
2. External dimensions are represented by $A$ for rows and $B$ for columns in boldface.
3. Panel cut-out dimensions are shown in ( ), for height (C) and width (D). Panel cut-out tolerance is +1.0 to -0 mm (for one window: +0.6 to -0.4 mm ).
[Example]

4. Total number of windows, dimensions, panel cut-out
5. Total and columns into Type $F$ (basic size) equivalents.

- Type C - Type F equivalent: 2 split-windows consist of one window.


Type F equivalent: 2 windows
Height: 1 row
Width: 2 columns

- Type V - Type F equivalent: 2 windows.

Height: 2 rows
Width: 1 column
(2) The combination example at left consists of 3 rows by 6 columns.
(3) The above table shows: No. of windows: 18

Dimensions: $102 \mathrm{H} \times 192 \mathrm{Wmm}$
Panel cut-out: $95 \mathrm{H} \times 185 \mathrm{Wmm}$

## Dimensions

## [Side \& Rear Views]

## Type F (Type H, L, V, and G are the same in side and rear views as Type F.)

- Full Voltage
- $12,24 \mathrm{~V}$ AC/DC
- One-color full
- Spot Illumination 24V AC/DC

- Full Voltage
- One-color full w/Check Terminal 24V DC
- Two-color alternate 24V AC/DC
- For applicable terminal cover, see page 23.

- w/Check Terminal

Terminal X1 is a positive pole; Terminal X2 and C (check terminal) are negative poles.

- Two-color Alternate

Red (R) illumination: X1 positive, C negative
Green (G) illumination: X1 positive, X2 negative

- Resistor
- One-color full
- 100/110V AC/DC


Type C (split-window)

- Full Voltage
- 12, 24V AC/DC
- One-color full, $2 \times$ LED lamps,

Split-window type

- Terminal X1 is COM terminal.
- For applicable terminal cover, see page 23.

- On DC-DC converter type units, Terminals X1 and X2 are positive and negative poles, respectively.
- Transformer
- One-color full
-100/110, 200/220V AC/DC
-110VDC (DC-DC Converter)



## Dimensions

[One-window, Type F only]
Full Voltage 12, 24 V AC/DC, One-color Full


## Spot Illumination



Panel Cut-out


Full Voltage w/Check Terminal 24V DC / Two-color Alternate 24V AC/DC


- w/Check Terminal Type

Terminal X1 is a positive pole; Terminals X2 and C (check terminal) are negative poles.

- Two-color Alternate Type

Red (R) illumination: X1 positive, C negative
Green (G) illumination: X1 positive, X2 negative

- See page 23 for terminal covers.

Transformer 100/110, 200/220V AC


## DC-DC Converter 110V DC



- On DC-DC converter type, Terminals X1 and X2 are positive and negative poles, respectively.

Resistor 100/110V AC/DC


## Terminal Connection

- For one-color full with check terminal, DC-DC converter, and resistor, Terminals X1 and X2 are positive and negative poles, respectively.

- For w/check terminal and two-color alternate units, terminal X1 is a positive pole; Terminals X2 and C (check terminal) are negative poles.

- Connection for two-color alternate is as follows.

Red (R) - Terminal X1: positive, Terminal C: negative
Green (G) - Terminal X1: positive, Terminal X2: negative
(Two-color alternate Type Connection Diagram)


- For the split-window (Type C), Terminal X1 (+) is a common terminal. Terminal X2 is a negative pole of upper illumination and Terminal X 3 is a negative pole of lower illumination. (AC/DC)


Arrows indicate access directions for wiring terminals.
(Type C Spolit-window Connection Diagram)


## Terminal Connection Using Jumpers

- For terminal connection of types F, H, L, V, and G (except Type C), jumpers can be used as shown below.


## SLC30 Series

|  | Terminal X1 | Terminal X2 | Terminal C |
| :---: | :--- | :--- | :---: |
| Fingersafe, Spring-up <br> Terminal (Note 1) | SLCN-JP34 <br> SLCN-JP35 | SLCN-JP34 <br> SLCN-JP35 | - |
| Others | SLC-JP30 | SLC-JP33 | SLC-JP32 |

Note 1: Fingersafe, spring-up terminals are used in one-color full illuminated type ( $12,24 \mathrm{~V}$ AC/DC, 100/110, 200/220V AC, 110 V DC).

- For Type C, jumpers can be used on Terminal X1 only as shown below.

| Direction | $\bullet$ <br> $\bullet$ <br> $\bullet$ When using Type C only |
| :--- | :--- |
| Vertical | SLC-JP33 |
| Horizontal | SLC-JP30 |

Note: Jumpers cannot be used when using both Type C and fingersafe spring-up terminals.

## [Examples of Using Jumpers]

Fingersafe Spring-up Terminal)
When connecting two windows


When connecting three windows


When connecting four windows


Jumpers (SLCN-JP34/35) have an orientation. Ensure that jumpers are installed correctly.

Part No. Development


Note 1: Type H2 (2-way split) can be configured with the combination described below.

| Left | Right |
| :--- | :--- |
| Standard Clear Lens | Standard Clear Lens |
| Color Screen | Color Screen |
| Grey Lens | Grey Lens |

## Ordering Information

When ordering SLC Series Combination Display Lights, use the specification sheet provided on page 36.

## Designation Procedure

1. Part No.: Refer to Part No. Development Configuration on page 12.
2. Quantity: Enter the required number of identical assemblies.

## Counting of Windows

Count the number of windows in the equivalent of Type $F$ (basic size).

## Leaf Spring (for one-window type only)

Leaf spring for temporary fastening is not attached, and can be supplied free of charge upon request when ordering (Part No. SLD44KVP).

## [Conversion Rate]

- Type H (horizontal)

Type F equivalent: 2 windows
Row (1), Column (2)

- Type L (horizontal)

Type F equivalent: 3 windows
Row (1), Column (3)

- Type V (vertical)


Type F equivalent: 2 windows
Row (2), Column (1)

- Type G (large)

Type F equivalent: 4 windows Row (2), Column (2)

- Type C (split-window)

Type F equivalent: 1 window
Row (1), Column (1)

## [Designation Examples]

Ex. 1
SLC30 Series
Type F, 20 windows

(Ex. 2) SLC30 Series
Type H, 9 windows (Type F equivalent: 3 rows by 6 columns)


Ex. 3 SLC30 Series (Type F, 12 windows)
When ordering a combination of units with different operating voltages, specify Part No. as follows


Specify the position of the units and each voltage on the specification sheet.
Ex. 4 When ordering a combination of units with different illumination colors, specify Part No. as follows.
Example: Full voltage 24V AC/DC, Red (6), Pure White (2)

$$
\text { SLC30N-0204-DD2FB(6) }+\frac{\text { DDA2FB(2) }}{\text { Red }}-\frac{R(6) P W(2)}{\text { Pure White }}
$$

Ex. 5 When ordering a combination of units with different illumination colors for four windows of type C , specify Part No. as follows. Example: Full voltage 24V AC/DC



## SLC40 saires Combination Display Lights

## Highly bright "Super LED" unit improves visibility and safety.

- Eight types of illumination faces in 40 mm size.
- Extensible window ensures high visibility when installed at high places (except C, L, G).
- Super bright Super LED.
- The fingersafe spring-up terminals save wiring time and prevent electrical shocks.
- The insulated jumper, when used on fingersafe spring-up terminals, eliminates the need of terminal cover.
- Legends can be engraved on the attached marking plate. One or two thin marking sheets (not attached) can also be installed (Type F only).
- Spot illumination available for easy recognition in bright environment (Type F only).
- UL and c-UL recognized, EN compliant


## cN.

1) Except for EN60947-5-1 DC-DC converter and resistor types See website for details.


A wide variety of illumination face sizes Type F: $40 \mathrm{H} \times 40 \mathrm{~W}$ mm (Basic size) Type F spot illumination: $40 \mathrm{H} \times 40 \mathrm{~W}$ mm Type C: $20 \mathrm{H} \times 40 \mathrm{~W} m \mathrm{~m} \times 2$ (Split-window type) Type H: $40 \mathrm{H} \times 80 \mathrm{~W}$ mm
Type L: $40 \mathrm{H} \times 120 \mathrm{Wmm}$ Type V: $80 \mathrm{H} \times 40 \mathrm{~W}$ mm Type G: $80 \mathrm{H} \times 80 \mathrm{~W}$ mm Combined construction is availble.


Frame (metal)
The frame cover and frame are integrated and molded of resin for Type F, one-window type.


LED illumination




LED Lamp (BA9S/13 base) For Type C only

Extensible windows Easy to recognize at high places (except Type C, L, and G)

The Fingersafe Spring-up terminals reduce wiring time
The integrated terminal cover and insulated jumpers prevent electic shocks.


Split-window reduces installation space.

Available up to 126 windows
LED: 7 rows by 24 columns
LED illumination: 24 V AC/DC See page 33 for details.

## Columns



- For $110 / 220$ V AC type, up to 60 windows (Type $F$ equivalent) can be mounted.
- For Type C, up to 105 windows (Type F equivalent) can be mounted.
- Lighting limitations should be considered in any applications.

For details, see page 29.

## Configuration



Type F, H, L, V, G

| Display Color Type | Light Source | Marking Plate/Color Screen (one each) (Note 1) (Note 2) | Lens |  |  | ON Color (Color Code) | OFF Color |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Standard (using clear lens) | LED Unit | clear / white | Clear Lens | amber (A), blue (S), green (G), pure white (PW), red (R), yellow (Y), red/green 2-color alternate (RG) (Note 1) |  |  | White |
| Color Screen |  | color / white |  | amber (TA), blue (TS), green (TG), red (TR), yellow (TY) |  |  | Same as ON color |
| Gray Lens |  | black (Note 3) /clear | Gray Lens | Lens: gray | Legend Color | amber (SA), blue (SS), green (SG), pure white (SPW), red (SR), yellow (SY) | Gray |

Note 1: Spot illumination is not available with red/green 2-color alternate (RG).
Note 2: The order to insert clear marking plate, color screen, and white screen can be interchanged if necessary.
Marking plate/color screen are interchangeable. Engrave markings on the flat surface of the plate or screen next to the lens.
Note 3: Black marking plate has black coating. Engrave a reverse legend on the black-coated surface.
Type C (split-window)

| Display Color Type | Light Source | Marking Plate/Color Screen (one each) (Note 4) | Lens |  |  | ON Color (Color Code) | OFF Color |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Standard (using clear lens) | LED Lamp | color / white | Clear Lens | amber (A), blue (S), green (G), red (R), yellow (Y) |  |  | White |
|  |  | clear / white |  | pure white (PW) |  |  |  |
| Gray Lens |  | black (Note 5) / color | Gray <br> Lens | Lens: gray | Legend Color | amber (SA), blue (SS), green (SG), red (SR), yellow (SY) | Gray |
|  |  | black (Note 5) / clear |  |  |  | pure white (SPW) |  |

Note 4: The order to insert clear marking plate, color screen, and white screen can be interchanged if necessary.
Marking plate/color screen are interchangeable. Engrave markings on the flat surface of the plate or screen next to the lens.
Note 5: Black marking plate has black coating. Engrave a reverse legend on the black-coated surface.



- LED Unit for Spot Illumination

Combination Example of 12 Windows


- LED Lamp (for Type C only, BA9S/13 base) (2 lamps for 1 window equivalent to Type F)
One-color full
One-color full
(w/check terminal)

[^0]Specifications


Specify a color code in place of $*$.
Note 1: The rated voltage for w/check terminal is 24 V DC only.
Note 2: Terminal cover is available (see page 23).
Note 3: No freezing
Note 4: Spot illumination uses the spot illumination LED unit (SLCN-42ST-*). See page 26 for rated current.
Note 5: Rated current for LED lamp is for DC. See page 26 for AC.

| Illumination Face |  | Type F (Note 6) (Basic) | Type C (Split-window) | Type H | Type L | Type V | Type G |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Window ( $\mathrm{H} \times \mathrm{W}$ ) | $40 \times 40$ | $20 \times 40$ | $40 \times 80$ | $40 \times 120$ | $80 \times 40$ | $80 \times 80$ |
|  | Illumination Face ( $\mathrm{H} \times \mathrm{W}$ ) | $37 \times 37$ | $17 \times 37$ | $37 \times 77$ | $37 \times 117$ | $77 \times 37$ | $77 \times 77$ |
|  | White color screen, clear marking plate, color screen $(\mathrm{H} \times \mathrm{W} \times \mathrm{t})$ | $35.8 \times 35.8 \times 1.0$ | $15.8 \times 35.8 \times 1.0$ | $35.8 \times 75.8 \times 1.0$ | $35.8 \times 115.8 \times 1.0$ | $75.8 \times 35.8 \times 1.0$ | $75.8 \times 75.8 \times 1.0$ |
|  | Marking Film | Applicable | - | - | - | - | - |
|  | Engraving Area (white, transparent, color plates) | $34 \times 34$ | $14 \times 34$ | $34 \times 74$ | $34 \times 114$ | $74 \times 34$ | $74 \times 74$ |
| Material of Marking Plate \& Color Screen |  | Acrylic |  |  |  |  |  |
| Lens Frame Color \& Frame Cover Color |  | Black (Munsell 1 N1.5 equivalent) |  |  |  |  |  |
| Connection Wire |  | Solid wire: $01.6 \times 2$, Stranded $2 \mathrm{~mm}^{2} \times 2$ |  |  |  |  |  |
| Terminal Screw |  | M3.5 screw, Check terminal: M3 |  |  |  |  |  |
| Degree of Protection |  | IP40 (IEC60529) |  |  |  |  |  |
| Pollution Degree |  | 3 |  |  |  |  |  |

Note 6: One-window and spot illumination are available in Type F only.

## Dimensions

[Front View] a: No. of Rows b: No. of Columns

Type F


Type F
(Spot Illumination)

## Type H



Type G


Type V


All dimensions in mm .

Type F Dimensions \& No. of Windows (Type C, H, L, V, and G can be converted into Type F.)

|  | Columns |  | 01 | 02 | 03 | 04 | 05 | 06 | 07 | 08 | 09 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rows | Dimensions |  | 56 | 96 | 136 | 176 | 216 | 256 | 296 | 336 | 376 | 416 | 456 | 496 | 536 | 576 | 616 | 656 | 696 | 736 | 776 | 816 | 856 | 896 | 936 | 976 |
| a | A | Panel <br> Cut-out  <br>  (C) | (45) | (85) | (125) | (165) | (205) | (245) | (285) | (325) | (365) | (405) | (445) | (485) | (525) | (565) | (605) | (645) | (685) | (725) | (765) | (805) | (845) | (885) | (925) | (965) |
| 01 | 56 | (45) | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 02 | 96 | (85) | 2 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 26 | 28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44 | 46 | 48 |
| 03 | 136 | (125) | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 | 39 | 42 | 45 | 48 | 51 | 54 | 57 | 60 | 63 | 66 | 69 | 72 |
| 04 | 176 | (165) | 4 | 8 | 12 | 16 | 20 | 24 | 28 | 32 | 36 | 40 | 44 | 48 | 52 | 56 | 60 | 64 | 68 | 72 | 76 | 80 | 84 | 88 | 92 | 96 |
| 05 | 216 | (205) | 5 | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 55 | 60 | 65 | 70 | 75 | 80 | 85 | 90 | 95 | 100 | 105 | 110 | 115 | 120 |
| 06 | 256 | (245) | 6 | 12 | 18 | 24 | 30 | 36 | 42 | 48 | 54 | 60 | 66 | 72 | 78 | 84 | 90 | 96 | 102 | 108 | 114 | 120 | - | - | - | - |
| 07 | 296 | (285) | 7 | 14 | 21 | 28 | 35 | 42 | 49 | 56 | 63 | 70 | 77 | 84 | 91 | 98 | 105 | 112 | 119 | 126 | - | - | - | - | - | - |

How to Read the Table

1. The number of windows equals rows multiplied by columns. For example, for 5 rows by 7 columns, the number of windows is 35 , external dimensions are 216 mm high by 296 mm wide, and panel cut-out is 205 mm high by 285 mm wide.
2. External dimensions are represented by $A$ for rows and $B$ for columns in boldface.
3. Panel cut-out dimensions are shown in ( ), for height (C) and width (D). Panel cut-out tolerance is +1.0 to -0 mm (for one window: +0.6 to -0.4 mm ).

Panel Cut-out (SLC40)


Determine the panel thickness in consideration of the weight of display lights and wires (see page 23 ).

4. Total number of windows, dimensions, panel cut-out
(1) For Type C, H, L, V, and G, convert the numbers of rows and columns into Type $F$ (basic size) equivalents.

- Type C - Type F equivalent: 2 split-windows consist of one window.
$\boxminus$
- Type H - Type F equivalent: 2 windows

Height: 1 row
Width: 2 columns

- Type V - Type F equivalent: 2 windows.
(2) The combination example at left consists of 3 rows by 6 columns.
(3) The above table shows: No. of windows: 18

Dimensions: $136 \mathrm{H} \times 256 \mathrm{~W}$ mm
Panel cut-out: $125 \mathrm{H} \times 245 \mathrm{~W}$ mm
ath: 2 columns


- Type L - Type F equivalent: 3 windows

प $\quad$ Height: 1 row Width: 3 columns

- Type G - Type F equivalent: 4 windows
 Width: 2 columns


## Dimensions

## [Side \& Rear Views]

- Full Voltage
- 24V AC/DC
- One-color full
- For applicable terminal cover, see page 23
- Spot illumination 24V AC/DC

- Transformer
- One-color full
- 100/110, 200/220V AC
- 110VDC (DC-DC Converter)

- On DC-DC Converter type units,

Terminals X1 and X2 are positive and negative poles, respectively.

- Full Voltage
- One-color full
- w/Check Terminal 24V DC
- Two-color alternate 24V AC/DC
- For applicable terminal cover, see page 23.

- w/Check Terminal

Terminal X 1 is a positive pole; Terminal X2 and $C$ (check terminal) are negative poles.

- Two-color Alternate

Terminal X1 is common.
Red (R) illumination: Terminal C
Green (G) illumination: Terminal X2

- Resistor
- One-color full
-100/110V AC/DC

- Terminal X1 is COM terminal.
- For applicable terminal cover, see page 23.


## Dimensions

[One-window, Type F only]

Full Voltage 24V AC/DC, One-color Full


## Spot Illumination



## Panel Cut-out



Full Voltage 24V DC, w/Check Terminal Two-color Alternate 24V AC/DC


- w/Check Terminal Type

Terminal X 1 is a positive pole; Terminals X2 and $C$
(check terminal) are negative poles.

- Two-color Alternate Type

Red (R) illumination: X1 positive, C positive
Green (G) illumination: X1 positive, X2 positive

- See page 23 for terminal covers.


## Transformer 100/110, 200/220V AC

## DC-DC Converter 110V DC

## Resistor 100/110V AC/DC



- On DC-DC converter type, Terminals X1 and X2 are positive and negative poles, respectively.
- Resistance
$7.2 \mathrm{k} \Omega$, 4W
[Two-window, Type C only]



## Terminal Connection)

- For check terminal, DC-DC converter, and resistor, Terminals X1 and X2 are positive and negative poles, respectively.

- Connection for Two-color alternate is as follows

Terminal X1 (+) is common (AC/DC).
Red (R):Terminal C, Green (G):Terminal X2
(Two-color alternate Connection Diagram)


- For the split-window (Type C), Terminal X1 (+) is a common terminal. Terminal X2 is for upper illumination and Terminal X3 is for lower illumination (AC/DC).
Arrows indicate access direction for wiring terminals.

(Type C Split-window Connection Diagram)


Recommended tightening torque:
M3.5: 1 to $1.3 \mathrm{~N} \cdot \mathrm{~m}$
M3: $\quad 0.6$ to $1.0 \mathrm{~N} \cdot \mathrm{~m}$

## Terminal Connection Using Jumpers

- For terminal connection of types F, H, L, V, and G (except Type C) using jumpers, jumpers can be used as shown below.


## SLC40 Series

|  | Terminal X1 | Terminal X2 | Terminal C |
| :---: | :--- | :--- | :---: |
| Fingersafe, <br> Spring-up Terminal <br> (Note 1) | SLCN-JP44 | SLCN-JP44 | - |
| SLCN-JP45 | SLCN-JP45 | - |  |
| Others | SLC-JP40 | SLC-JP41 | SLC-JP42 |

Note 1: Fingersafe, spring-up terminals are used in one-color full illuminated (12, 24V AC/DC, 100/110, 200/220V AC, 110V DC).

- For Type C, jumpers can be used on Terminal X1 only as shown below.

| Direction | $\bullet$ When using Type C only <br> $\bullet$ When using Type C and Two-color alternate |
| :--- | :---: |
| Vertical | SLC-JP40 |
| Horizontal | SLC-JP41 |

Note: Jumpers cannot be used when using Type C and fingersafe springup terminals.

## [Examples of Using Jumpers]

Fingersafe Spring-up Terminal

## When using two windows



## When using three windows



## When using four windows



Jumpers (SLCN-JP44/45) have an orientation. Ensure that jumpers are installed correctly.

Part No. Development


## Ordering Information

When ordering SLC Series Combination Display Lights, use the specification sheet provided on page 36 .

## Designation Procedure

1. Part No.: Refer to Part No. Development on page 21.
2. Quantity: Enter the required number of identical assemblies.

## Counting of Windows

Count the number of windows in the equivalent of Type F (basic size).

## Leaf Springs

Leaf spring for temporary fastening is not attached, and can be supplied free of charge upon request when ordering (Part No. SLD40KVP).

## [Conversion Rate]

- Type H (horizontal)


## Type F equivalent: 2 windows <br> Row (1), Column (2)

- Type L (horizontal)

Type $F$ equivalent: 3 windows
Row (1), Column (3)

- Type V (vertical)

Type F equivalent: 2 windows
Row (2), Column (1)

- Type G (large)


Type $F$ equivalent: 4 windows Row (2), Column (2)

- Type C (split-window)

Type F equivalent: 1 window Row (1), Column (1)

## [Designation Examples]


(Ex. 3) SLC40 Series (Type F, 12 windows)
When ordering a combination of units with different operating voltages, specify Part No. as follows.


Specify the position of the units and each voltage on the specification sheet.


Ex. 4 When ordering a combination of units with different illumination colors, specify Part No. as follows.
Example: Full voltage LED illuminated 24 V AC/DC, Red (6), Pure White (2)

$$
\text { SLC40N-0204-DD2FB(6) } \frac{\text { Red }}{\text { Red }} \frac{\text { Pure White }}{\text { Pur }} \frac{-\frac{R(6) P W(2)}{\text { Designation }}}{\text { Red: } 6 \text {, Pure White: } 2}
$$


(Ex. 5 When ordering a combination of units with different illumination colors for four windows of type C , specify Part No. as follows.
Example: Full voltage LED illuminated 24V AC/DC

$$
\begin{aligned}
& \text { SLC40N-0202-DPA2CB(1) } \\
& \text { Blue, Pure white } \frac{\text { DPC2CB(3) }}{\begin{array}{l}
\text { Red, green, } \\
\text { amber, pure white }
\end{array}}-\frac{\mathrm{R}(1) \mathrm{G}(1) \mathrm{A}(1) \mathrm{S}(1) \mathrm{PW}(4)}{\text { Designation } 1 \text {, green: } 1 \text {, blue } 1,} \begin{array}{l}
\text { amber } 1 \text {. pure white } 4
\end{array}
\end{aligned}
$$



## Terminal Cover

## Ordering Terminal Covers

- The fingersafe, spring-up terminal types have integral covers, and do not require terminal covers.
- Terminals other than fingersafe, spring-up terminals do not have terminal covers and need covers ordered separately.


## Applicable Terminal Covers (Material: PPE)



## Weight

Approximate weight of SLC combination display lights can be calculated in the formula below.
Weight \(=\begin{gathered}A \times\left($$
\begin{array}{c}\text { No. of Rows }+ \text { No. of Columns) } \\
\text { Type } F \text { equivalent }\end{array}
$$\right. <br>

Frame Weight\end{gathered}+\)| $\begin{array}{c}B \times N o . \text { of Windows } \\ \text { Type } F \text { equivalent }\end{array}$ |
| :---: |
| Display Weight |


|  |  | B (including light source) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Series | A | (Full Voltage) <br> $12 \mathrm{~V} \mathrm{AC/DC}$ <br> $24 \mathrm{~V} \mathrm{AC/DC}$ | (Transformer) <br> $100 / 110 \mathrm{~V} \mathrm{AC}$ <br> $200 / 220 \mathrm{~V} \mathrm{AC}$ | (Resistor) <br> $100 / 110 \mathrm{~V}$ DC <br> $100 / 110 \mathrm{~V}$ AC/DC <br> (Note 2) | (DC-DC Converter) <br> 110V DC | Type C <br> Split-window <br> (Type F equivalent) |
| SLC30 (Approx.) | 22 g | 38 g | 85 g | 47 g | 54 g | 46 g |
| SLC40 (Approx.) | 30 g | 60 g | 126 g | 69 g | 77 g | 66 g |

## Accessories / Replacement Parts

## Accessories

| Name \& Shape | Applicable <br> Model | Part No. | Ordering No. | Package <br> Quantity |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Spot Illumination Kit for Type F Window <br> White Plate | SLC30N | SLCN-3ST-F2 | SLCN-3ST-F2 | 1 |

## Tool Accessories

| Name \& Shape | Material | Part No. | Ordering No. | Package Quantity | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Lamp Holder Tool | Rubber | OR-44 | OR-44 | 1 | Used for replacing LED lamps (LFTD) for SLC30 Type C (Split-window). |
| Lamp Holder Tool | Rubber | OR-55 | OR-55 | 1 | Used for replacing LED lamps. |
| LED Unit Removal Tool | Metal | MT-101 | MT-101 | 1 | Used for removing the LED unit for the SLC30/40 series. |
| Lens Unit Removal Tool | Rubber (Ring: metal) | MT-S01 | MT-S01 | 1 | Used for removing the lens unit. |

## Marking Plate, Color Screens



Note: For insertion order into SLC frames or markings, see operating instructions on page 31 and 32.

Replacement Parts

## Lens

| Name \& Shape | Description | Series | Applicable Window | Dimensions (mm) | Material | Part No. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Clear | SLC30 | F | $28 \mathrm{H} \times 28 \mathrm{~W} \times 2.8 \mathrm{t}$ | Acrylic | SLC-3LF |
|  |  |  | H and V | $28 \mathrm{H} \times 58 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-3LH |
|  |  |  | L | $28 \mathrm{H} \times 88 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-3LL |
|  |  |  | G | $58 \mathrm{H} \times 58 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-3LG |
|  |  |  | C | $13 \mathrm{H} \times 28 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-3LC |
|  |  | SLC40 | $F$ | $36.8 \mathrm{H} \times 36.8 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-4LF |
|  |  |  | H and V | $36.8 \mathrm{H} \times 76.8 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-4LH |
|  |  |  | L | $36.8 \mathrm{H} \times 116.8 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-4LL |
|  |  |  | G | $76.8 \mathrm{H} \times 76.8 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-4LG |
|  |  |  | C | $16.8 \mathrm{H} \times 36.8 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-4LC |
|  | Gray | SLC30 | F | $28 \mathrm{H} \times 28 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-3LF-M |
|  |  |  | H and V | $28 \mathrm{H} \times 58 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-3LH-M |
|  |  |  | L | $28 \mathrm{H} \times 88 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-3LL-M |
|  |  |  | G | $58 \mathrm{H} \times 58 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-3LG-M |
|  |  |  | C | $13 \mathrm{H} \times 28 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-3LC-M |
|  |  | SLC40 | F | $36.8 \mathrm{H} \times 36.8 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-4LF-M |
|  |  |  | H and V | $36.8 \mathrm{H} \times 76.8 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-4LH-M |
|  |  |  | L | $36.8 \mathrm{H} \times 116.8 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-4LL-M |
|  |  |  | G | $76.8 \mathrm{H} \times 76.8 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-4LG-M |
|  |  |  | C | $16.8 \mathrm{H} \times 36.8 \mathrm{~W} \times 2.8 \mathrm{t}$ |  | SLC-4LC-M |

## Lens Frame

| Shape | Series | Applicable Window | Material | Part No. |
| :---: | :---: | :---: | :---: | :---: |
|  | SLC30 | F | ABS | SLC-3WF-BL |
|  |  | H |  | SLC-3WH-BL |
|  |  | H (split-window) (Note) |  | SLC-3WH2-BL |
|  |  | L | PC | SLC-3WL-BL |
|  |  | V | ABS | SLC-3WV-BL |
|  |  | G |  | SLC-3WG-BL |
|  |  | C |  | SLC-3WC-BL |
|  | SLC40 | F |  | SLC-4WF-BL |
|  |  | H |  | SLC-4WH-BL |
|  |  | L | PC | SLC-4WL-BL |
|  |  | V | ABS | SLC-4WV-BL |
|  |  | G |  | SLC-4WG-BL |
|  |  | C |  | SLC-4WC-BL |

Note: A light barrier is supplied.
LED Units

| Series \& Shape | Illumination | Operating Voltage | Rated Current | Part No. | Ordering No. | Color Code |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SLC30 | One color full | 12V AC/DC | Amber, green, red, yellow: 12 mA | SLDN-31M-* | SLDN-31M-*T | Specify a color code in place of $*$ in the Part No. |
|  |  | 24 V AC/DC | Amber, red: 12 mA <br> Blue, green, pure white, yellow: 11 mA | SLDN-32M-* | SLDN-32M-*T |  |
| Weight: approx. 4.3 g | Two-color alternate | 24V DC | Red: 12mA/green: 11mA | SLDN-32MW-RG | SLDN-32MW-RGT |  |
| SLC40$\because 11$ | One color full | 24 V AC/DC | Amber, blue, green, pure white, red, yellow: 15mA | SLCN-42M-* | SLCN-42M-*T | A (amber) <br> G (green) <br> PW (pure <br> white) <br> R (red) <br> S (blue) <br> Y (yellow) |
|  | Two-color alternate | 24 V AC/DC | Red: 15mA/green: 15 mA | SLCN-42MW-RG | SLCN-42MW-RGT |  |

Note: Blue (S) and PW (pure white) are 24 V AC/DC only

## Replacement Parts

## LED Units for Spot Illumination



- Used with SLCN-ST-* spot illumination kit. The spot color is same as illumination surface.


## LED Lamps



- Only one color is available for LSRD so there are no codes to specify the color in the part no.


## Accessories / Replacement Parts

Full Voltage Adapter

| Shape | Series | Description | Part No. |
| :---: | :---: | :---: | :---: |
|  | SLC30 |  | SLDN-3DH |
|  |  |  |  |
| SLC40 |  |  | One-color Full |

Transformer Unit

| Shape | Series | Illumination | Primary Voltage ( $50 / 60 \mathrm{~Hz}$ ) | Applicable LED Unit | Part No. |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | SLC30 | LED | 100/110V AC | SLDN-32M-* | SLDN-3TH1 |
|  |  |  | 200/220V AC |  | SLDN-3TH2 |
|  | SLC40 |  | 100/110V AC | SLCN-42M-* | SLDN-4TH1 |
|  |  |  | 200/220V AC |  | SLDN-4TH2 |

Separate Transformer (24V output, LED Unit)

| Shape | Primary <br> Voltage | Secondary Voltage | Part No. | Applicable LED Unit/ Lamp |
| :---: | :---: | :---: | :---: | :---: |
|  | 100/110V AC | 0.5W, 24V | TWR512 | See the table below. |
|  | 200/220V AC | 0.5W, 24V | TWR522 |  |
|  | 400/440V AC | 0.5W, 24V | TWR542 |  |

-Terminal cover (Part No. TWR-VL3) is supplied as standard.

Applicable LED Unit/Lamp

| Series | LED Part No. |  | Applicable Model |
| :---: | :--- | :--- | :--- |
| SLC30 |  | LED Unit | SLDN-32M-* |
|  |  | One-color full (one unit per transformer) <br> Two-color alternate (one unit per <br> transformer) |  |
|  | LED Lamp | LFTD-2*N | Type C (up to two lamps per transformer) |
| SLC40 | LED Unit | SLCN-42M-* | One-color full (one unit per transformer) |
|  |  | Two-color alternate (one unit per <br> transformer) |  |
|  | LED Lamp | LSRD-2 | Type C (one unit per transformer) |

- Specify a color code in place of $*$. See page 26 .

Dimensions


All dimensions in mm.

## Accessories / Replacement Parts



All dimensions in mm.

## Jumper Application Examples



On Other Terminals
Ring Terminal (for Terminal C)

Spade Terminal (for Terminal X1)


## Ⓢ Safety Precautions

- Turn off the power to the SLC units before installation, removal, wiring, maintenance, or inspection. Before removing the LED units, make sure that power is turned off. Failure to turn off the power may cause an electrical shock, create fire hazards, or damage of LED units or lamps. Do not use the SLC units without the lens, otherwise ingress of foreign objects may cause short circuit, and LED units may be damaged resulting in the deterioration of LED brightness or no lighting.
- When lighting the SLC units continuously, observe the conditions described below. If the limits are exceeded, the SLC units may heat up and create fie hazards or damage the SLC units.
- For wiring, use wires of a proper size to meet the voltage and current requirements and tighten the terminal screws to the tightening torque shown below. Loose terminal screws may cause excessive heating, resulting in fire hazards.
- Do not install or operate the SLC units where the SLC units are subjected to direct sunlight. Excessive heating may create fire hazards or damage the SLC units.
- When replacing LED units or LED lamps, use IDEC products.


## Operating Instructions

## Notes for Continuous Lighting

Up to 10 SLC units (Type F equivalent) can be lit continuously. When more units are mounted, consider the following restrictions.

## Full voltage

- Do not light more than $40 \%$ of the SLC units continuously, and light the units in a checker pattern.
- When more than $40 \%$ of the units are lit continuously, limit the lighting duration to 40 minutes. Before lighting the units again, ensure that all units have cooled down.
- When using 2-color alternate units, do not light the two colors simultaneously.
Transformer and DC-DC converter
- Light the units in a flashing or checker pattern.

When using the SLC units in other conditions, contact IDEC.

## Notes for Panel Mounting

- When mounting the SLC units on a panel, determine the panel thickness taking the weights of the SLC units and wires into consideration.


## Tightening Torque for Terminal Screws

- For wiring, use wires of a proper size to meet the voltage and current requirements and tighten the terminal screws to the tightening torque shown below.

| Terminal Screw | Tightening Torque |
| :---: | :---: |
| M 3 | 0.6 to 1.0 |
| M 3.5 | 1.0 to $1.3 \mathrm{~N} \cdot \mathrm{~m}$ |
| M 4 | 1.4 to $2.0 \mathrm{~N} \cdot \mathrm{~m}$ |

## <Storage and Handling>

- Do not use the SLC where it is subjected to condensation caused by extreme temperature change.
- Do not use chemicals such as alcohol that degrade the property of acrylic.


## <Operating Instructions>

- The illumination color may change depending on the decreasing brightness of LED, along with the period of use.
- The SLC can be used indoors only. Do not use outdoors.


## Operating Instructions

## When Using Blue and Green LED Units

When replacing LED units, avoid ESD to the LED pins, otherwise the internal LED elements may become damaged.


## Precautions for Noise

When using the SLC units in an environment where the SLC is subjected to noise, connect a noise suppressor across terminals X1 and X2 as shown below.


## Notes for Using LED Units

## Countermeasures against dim lighting

The SLC units contain a provision against dim lighting due to leakage current. If the LED unit appears to be dimly lit due to induced current from nearby AC lines, take appropriate countermeasures as described below.
[Sample Circuit]


## [Countermeasure]

As shown in the diagram above, connect an RC circuit in parallel with the transformer LED unit. For the values of the resistor and capacitor, see the following table.

| Operating Voltage |  | apacitor C <br> $(\mu \mathrm{F})$ | Resistor R |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | $(\mathrm{W})$ |  |
| SLC30 | $100 / 110 \mathrm{~V}$ AC $(50 / 60 \mathrm{~Hz})$ | 0.33 | 120 | 0.25 |
|  | $200 / 220 \mathrm{~V} \mathrm{AC}(50 / 60 \mathrm{~Hz})$ | 0.10 | 120 | 0.25 |
| SLC40 | $100 / 110 \mathrm{~V} \mathrm{AC}(50 / 60 \mathrm{~Hz})$ | 0.22 | 120 | 0.25 |
|  | $200 / 220 \mathrm{~V} \mathrm{AC}(50 / 60 \mathrm{~Hz})$ | 0.10 | 120 | 0.25 |

## LED Unit Internal Circuit

## SLC30 Series

- SLDN-31M-* (12V AC/DC) One-color full
- SLDN-31M-W (12V AC/DC) One-color full (white) (amber, green, red, yellow)

- SLDN-32M-* (24V AC/DC)

One-color full
(amber, blue, green, red, yellow)


- SLDN-32-W (24V AC/DC) One-color full (white)

$\xrightarrow[\sim]{\neq}$ LED Chip
- R- Rectifying Diode
If Zener Diode
(blue, green, pure white,
yellow only)
$-\square$ Resistor


SLDN-32MW-RG
(24V AC/DC)
Two-color alternate

-SLDN-42ST-* (24V AC/DC) Spot illumination


## Operating Instructions

Type F, H, H2, L, V, G

| Display Color Type | Light Source | Marking Plate/ Color Screen (Note 1) (Note 2) | Lens |  | ON Color (Color Code) | OFF Color |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Standard (using clear lens) |  | clear / white | clear lens | amber (A), blue (S), green (G), pure white (PW) (Type F only), red (R), yellow $(Y)$ <br> red/green (two-color alternate) (RG) (no spot illumination for red/green two-color alternate) |  | White |
| Color Screen |  |  <br> white / color | clear lens | amber (TA), blue (TS), green (TG), red (TR), yellow (TY) |  | Same as ON color |
|  |  |  <br> clear / white | clear lens | pure white (TPW, Type F only) |  |  |
| Gray Lens (Note 3) |  |  | gray lens | Legend Color | amber (SA), blue (SS), green (SG), pure white (SPW, Type F only), red (SR), yellow (SY) | Gray |

Type C (split-window)

| Display Color Type | Light Source | Marking Plate/ Color Screen (Note 1) (Note 2) | Lens |  | ON Color (Color Code) | OFF Color |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Standard (using clear lens) |  |  <br> color / white | clear lens | amber (A), blue (S), green (G), red (R), yellow $(\mathrm{Y})$ |  | White |
|  |  |  <br> white / clear | clear lens | pure white (PW) |  |  |
| Gray Lens (Note 3) |  |  | gray lens | Legend Color | amber (SA), blue (SS), green (SG), red (SR), yellow (SY) | Gray |
|  |  |  | gray lens |  | pure white (SPW) |  |

[^1]
## Type F Spot Illumination

Spot illumination LED unit and spot illumination kit are used.


Type F spot illumination kit
(Supplied with the supot illumination type SLC. See page 24 for details.)

## Marking on Films

In addition to white color screens or clear marking plates, legends can be engraved on thin marking films on Type F windows. Two sheets of 0.1 -mm-thick films or one sheet of $0.2-\mathrm{mm}$-thick films is applicable. Marking films are not supplied with the SLC units and must be prepared by the user.

## Dimensions

SLC30N: $27 \times 27 \mathrm{~mm}$
SLC40N: $35.8 \times 35.8 \mathrm{~mm}$

## Film Material

Polyester is recommended.

## Placement of Marking Film

When using a marking film, place the matte surfaces of the marking plate and color screen in the same direction to make a room of 0.2 mm for the marking film (matte surfaces are not facing each other). When not using a marking film, face the matte surfaces of marking plate and color screen each other.

Using a marking film


Not using a marking film


Color Screen/White Color Screen/Clear Screen Dimensions


## Operating Instructions

## Removing the Windows

## SLC30 Series

To remove the display window, insert the tip of a flat screwdriver into the slot on the bottom of the lens frame, and press down lightly on the screwdriver as shown.
For types $G$ and $V$, do not put excessive force to remove one latch while pressing the other latch on the opposite side.

## SLC40 Series (Extensible Windows)

The extensible window, featured on all SLC40 series units except Types C, G, and L, can be removed simply by pulling the upper portion out of the housing. For Types C, G, and L, insert the tip of a flat screwdriver into the slot on the bottom of he lens frame, and press up lightly.
When installing Type C windows, face the retaining latch with TOP marking upward.
All windows are shipped with the window retracted. After the windows are installed in a panel, they can be extended as required starting from the lowest row to the top row. Beware of the orientation when installing the units. When transporting the units, hold all windows in the retracted position.


## SLC40 Series



## SLC40 Series

## LED Unit

- Full Voltage 24V AC, w/Check Terminal, 2-color Alternate Up to 7 rows/24 columns (windows must be 126 at maximum)


126 windows maximum

## LED Unit

- Transformer, $100 / 110,200 / 220,115,120,230,240,380,400 / 440,480 V$ AC DC-DC Converter, Resistor
Up to 7 rows/ 24 columns (windows must be 60 at maximum)


60 windows maximum
LED Lamp (Type C)

- Full Voltage 24V DC



## Replacing Lens, Marking Plate, and Color Screen

## [Removal]

The lens has retaining projections (one or two each on right and left sides). To remove the lens, marking plate, and color screen from the lens frame, push open the lens frame with both hands as shown.
The lens can also be removed by inserting a screwdriver into one of the sides with recesses. Sine the lens has an orientation due to projections, be sure to insert the screwdriver in the direction as shown.
Note: Take care not to damage or scratch the lens surface.


Retaining Projections Location

| Series | Type F, G | Type C | Type H | Type L | Type V |
| :---: | :---: | :---: | :---: | :---: | :---: |
| SLC30 Series (Not extensible) |  | $\begin{array}{cc} 29 \\ 1 & 5 \\ \hline \end{array}$ |  |  |  |
| SLC40 Series (Extensible Windows) |  | Not Extensible |  |  |  |

## [Installation]

Install the color screen and marking plate into the lens frame.
To install the lens, insert its retaining projections into the recesses inside the lens frame, and press the lens on the other side into the lens frame.

## Replacing the LED Unit



Retaiections
(1)

(2)
(1) Lens Frame (2) White Marking Plate (3) Clear Screen/Color Screen
(4) Lens
(4)

Ensure that power to the display lights has been turned off before removing the LED unit.

## [Removal]

Use the LED unit removal tool (MT-101) to pull out the LED unit. For SLC30 units, pinch the top and bottom sides of the unit. For SLC40 units, pinch the right and left sides of the unit.

Note: When removing the LED unit from the housing, pull it out straight without pressing on


## [Installation]

The LED unit has an orientation. To install the LED unit, place the metal pins on the LED unit to fit into the receptacles in the housing, and insert the LED unit.


## LED Unit Color Identification

Each LED unit has part no. and identification mark stamped.

| Color | Code | Mark | Appearance |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | R | $\bullet$ <br> Red dot | SLC30 |
| Green | G | $\bullet$ <br> Green dot |  |  |
| Amber | A | $\bullet$ <br> Amber dot |  |  |
| Blue | S | $\bullet$ <br> Blue dot |  |  |

Note: Yellow (Y) LED unit uses a pure white LED unit with a yellow filter on the LED.

## Replacing LED Lamps

## SLC30, Type C

## [Removal]

Push lamp holder tool OR-44 into the LED lamp kit, and push and turn clockwise to remove the lamp from the lamp holder.


## [Installation]

Insert the lamp into the lamp holder completely (lamps can be installed easily by using the handle part of lamp holder tool).


Insert the lamp holder tool into the lamp holder.

Align the insertion guides of the lamp holder with the grooves in the SLC unit. Push the lamp lightly and turn clockwise to install.

## SLC40, Type C

Lamps can be replaced easily by using the lamp holder tool OR-55. When removing the lamp, reflector does not have to be removed.

## Installation on Panel

Insert the units into a panel cut-out from the front, and install the mounting clips supplied with the units from the back as shown below. Apply loctite on the screws to prevent loosening. The number of mounting screws varies with the number of windows.
Tighten the screws to a torque of $0.39 \mathrm{~N} \cdot \mathrm{~m}$ to $0.49 \mathrm{~N} \cdot \mathrm{~m}$.
Example of Mounting Clip Positions (■)


Note: See below for Type V.



No. of Mounting Clips

| Columns | 1 to 2 | 3 to 8 | 9 to 15 | 16 to 22 | 23 to 26 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 to 2 | 2 | $4(6)$ | $6(8)$ | 8 | 10 |
| 3 to 6 | $4(6)$ | $6(8)$ | $8(10)$ | $10(12)$ | $12(14)$ |
| 7 to 10 | $6(8)$ | $8(10)$ | $10(12)$ | 12 | 14 |

Note: Numbers in ( ) show the number of mounting clips required for transformer, resistor, flicker, and DC-DC converter.

SLC30/40 Series Combination Display Lights Specification Sheet

| Date of Order |  |
| :--- | :--- |
| Customer |  |
| Address |  |
| Phone No. |  |
| Contact |  |

Part No. Color Code Designations

Illumination Face Size \& Color Screen Code Designations


## Part No. Development



## SLC30 <br> Serise Combination Display with Control Units

## Combination of display lights and control units reduce labor of switch installation and minimizes installation space.

## Switch for lamp test, external switch for system display can be integrated into the frame of combination display lights.

- Various control units can be installed in the window frame, with or without SLC units.
- Panel space can be reduced.
- Labor and time to install switches can be reduced.
- Flexibility of panel design is maximized.
- Up to 30 windows ( 3 rows $\times 10$ columns) can be used.


## Combination Display Lights

- One-color Full, Type F ( $30 \times 30 \mathrm{~mm}$ )
- Operating voltage: 24 V AC/DC
- Illumination color:

Amber (A), Blue (S), Green (G), Pure White (PW), Red (R), Yellow (Y)

- Frame color: Black (B)


## Control Unit (SLC30-LW)

Pushbutton (Square, Round w/Square Bezel)

- Contact: DPDT (gold or silver)
- Operation: Momentary
- Button color: Black (B), Green (G), Red (R), Blue (S), Yellow (Y)


## Illuminated Pushbutton

(Square, Round w/Square Bezel)

- Contact: DPDT (gold or silver)
- Operation: Momentary
- Illumination color:

Amber (A), Green (G), Pure White (PW), Red (R), Blue (S), Yellow (Y)

Selector Switch (Round w/Square Bezel)
Key Selector Switch (Round w/Square Bezel)

- Contact: DPDT (gold or silver)
- Operation: 2 or 3-position, maintained




## Specifications

| Connection Wire | SLC30: Solid wire $\varnothing 1.6 \times 2$ <br> Stranded wire $2 \mathrm{~mm}^{2} \times 2$ <br> SLC-LW: Stranded wire $1.25 \mathrm{~mm}^{2}$ maximum |
| :---: | :---: |
| Terminal Screw | $\begin{aligned} & \hline \text { SLC30: M3.5 } \\ & \text { SLC30-LW: M3.0 } \end{aligned}$ |
| Insulation Resistance | $100 \mathrm{M} \Omega$ minimum ( 500 V DC megger) |
| Dielectric Strength | SLC30: 2000V AC, 1 minute |
|  | SLC30-LW: 2500V AC, 1 minute (between terminals of the same pole: 1000 V AC, 1 minute) |
| Operating Temperature | -20 to $40^{\circ} \mathrm{C}$ (no freezing) |
| Storage Temperature | -25 to $+60^{\circ} \mathrm{C}$ (no freezing) |
| Operating Humidity | 45 to 85\% RH (no condensation) |

Contact Ratings

| Rated Insulation <br> Voltage | 250 V AC/DC |
| :--- | :--- |
| Rated Current | Gold contact: 3A <br> Silver contact: 5 A |
| Operating <br> Voltage/Current | Gold contact:$125 \mathrm{~V} \mathrm{AC/0.1A}, 30 \mathrm{~V} \mathrm{DC/0.1A}$ <br> (resistive load) <br> Silver contact: $125 \mathrm{~V} \mathrm{AC/3A}, 250 \mathrm{~V} \mathrm{AC} / 2 \mathrm{~A}$ <br> $30 \mathrm{~V} \mathrm{DC/2A}, 125 \mathrm{~V} \mathrm{DC/0.4A}$ <br> (resistive load) |

Combination Display Light Ratings

| Operating Voltage | 24V AC/DC |
| :--- | :--- |
| Rated Current | Amber, red: 12 mA <br> Blue, green, pure white, yellow: 11 mA |

## Dimensions

All dimensions in mm.


Panel Cut-out


## Panel Cut-out (Bottom View)

Pushbutton
Selector Switch
Key Selector Switch


X1: Positive lamp terminal
X2: Negative lamp terminal

## Ordering Information

1. When ordering, complete the Specification Sheet on page 36.
2. Control units (SLC30-LW) can be mounted on the bottom row only.
3. Jumpers (SLCN-JP34/-JP35) are used between combination display lights only. Jumpers can not be used between control units, or between control units and combination display lights.
4. See page 24 to 26 for accessories.

5 . Minimum unit size is $2 \times 1$ windows.

## . Safety Precautions

See page 29.

## Operating Instructions

1. When using the insulation terminal cover (LW-VL2M) for the control units

- Install the terminal cover on the SLC units before wiring. Terminal covers cannot be installed after wiring.
- Ring crimping terminals cannot be installed when terminal covers are used. Use spade terminals or wire directly.

2. Do not remove the operator part of control units from the housing. Otherwise contacts may malfunction.
3. On key selector switches, do not attempt to remove the key at any key retained position with excessive force (more than approx. 70N). Otherwise the operator part detaches from the housing, causing the contacts to malfunction.
4. Use a lamp holder tool (OR-55) when replacing lamps for control units.
5. For wiring, use wires of a proper size to meet the voltage and current requirements. Tighten the M3.5 terminal screws to a tightening torque shown below.

| Terminal Screw | Recommended Tightening Torque |
| :---: | :---: |
| M3 | 0.6 to $1.0 \mathrm{~N} \cdot \mathrm{~m}$ |
| M3.5 | 1.0 to $1.3 \mathrm{~N} \cdot \mathrm{~m}$ |

6. Up to 10 SLC units (Type F equivalent) can be lit continuously. When more units are mounted, consider the following restrictions.

- Do not light more than $40 \%$ of the SLC units continuously, and light the units in a checker pattern.
- When more than $40 \%$ of the units are lit continuously, limit the lighting duration to 40 minutes. Before lighting the units again, ensure that all units have cooled down.

7. For other operating instructions of display lights, see the relevant pages of SLC30/40 catalog.
8. For other operating instructions of control units, see the relevant pages of ø22 LW control unit catalog.

SLC30/40 Series Combination Display Lights with Control Units Specification Sheet

| Date of Order |  |
| :--- | :--- |
| Customer |  |
| Address |  |
| Phone No. |  |
| Contact |  |

Part No.
 diagram below.

Illumination Color \& Control Unit Specification


Control Unit Code

| Code | Style (gold contact) | Code | Style (silver contact) |
| :---: | :--- | :---: | :--- |
| 1 | Square Illuminated Pushbutton (DPDT) | 2 | Square Illuminated Pushbutton (DPDT) |
| 3 | Round w/Square Bezel Illuminated Pushbutton <br> (DPDT) | 4 | Round w/Square Bezel Illuminated Pushbutton <br> (DPDT) |
| 5 | Square Pushbutton (DPDT) | 6 | Square Pushbutton (DPDT) |
| 7 | Round w/Square Bezel Pushbutton (DPDT) | 8 | Round w/Square Bezel Pushbutton (DPDT) |
| 9 | Selector Switch (2-position) | 10 | Selector Switch (2-position) |
| 11 | Selector Switch (3-position) | 12 | Selector Switch (3-position) |
| $13 *$ | Key Selector Switch (2-position) | $14 *$ | Key Selector Switch (2-position) |
| $15 *$ | Key Selector Switch (3-position) | $16 *$ | Key Selector Switch (3-position) |

* Refer to the below table for key retaining positions.


Thank you for using IDEC Products.
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(1) Rated values, performance values, and specification values of IDEC products listed in this Catalog are values acquired under respective conditions in independent testing, and do not guarantee values gained in combined conditions.
Also, durability varies depending on the usage environment and usage conditions.
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iii. Wiring and installation that ensures the IDEC product used in your system, machine, device, or the like can perform and function according to its specifications
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## 3. Inspections

We ask that you implement inspections for IDEC products you purchase without delay, as well as thoroughly keep in mind management/maintenance regarding handling of the product before and during the inspection.

## 4. Warranty

(1) Warranty period

The warranty period for IDEC products shall be one (1) year after purchase or delivery to the specified location. However, this shall not apply in cases where there is a different specification in the Catalogs or there is another agreement in place between you and IDEC.
(2) Warranty scope

Should a failure occur in an IDEC product during the above warranty period for reasons attributable to IDEC, then IDEC shall replace or repair that product, free of charge, at the purchase location / delivery location of the product, or an IDEC service base. However, failures caused by the following reasons shall be deemed outside the scope of this warranty.
i. The product was handled or used deviating from the conditions / environment listed in the Catalogs
ii. The failure was caused by reasons other than an IDEC product
iii. Modification or repair was performed by a party other than IDEC
iv. The failure was caused by a software program of a party other than IDEC
v. The product was used outside of its original purpose
vi. Replacement of maintenance parts, installation of accessories, or the like was not performed properly in accordance with the user's manual and Catalogs
vii. The failure could not have been predicted with the scientific and technical standards at the time when the product was shipped from IDEC
viii. The failure was due to other causes not attributable to IDEC (including cases of force majeure such as natural disasters and other disasters)
Furthermore, the warranty described here refers to a warranty on the IDEC product as a unit, and damages induced by the failure of an IDEC product are excluded from this warranty.

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(2) Maintenance inspections, adjustments, and repairs
(3) Technical instructions and technical training
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[^0]:    - The illustration above shows combination examples of windows. One-window is available in Type F.

[^1]:    Note 1: Place the marking plate and color screen with the matte surfaces facing each other. The insertion order can be interchanged if necessary.
    Engrave on the flat surface of the screen/plate next to the lens.
    Note 3: When ON: legends shown in the specified color on gray lens. When OFF: no legends shown on gray lens. Gray lens, black marking plate, and clear or color screen are used
    Note 4: Black marking plate has black coating. Engrave a reverse legend on the black-coated surface.

