



# TEST REPORT

No.OT304-JE22054

製品名: HS1C 形ソレノイド付き安全スイッチ  
Product Name: HS1C Interlock Switches with Solenoid

形番: HS1C-□  
Part Number:

|  |  |                     |                              |      |      |    |
|--|--|---------------------|------------------------------|------|------|----|
| 定格:<br>Rating:                                     | 定格絶縁電圧(接点): $U_i$<br>Rated Insulation Voltage(Contact): $U_i$  |                     | 300V                         |      |      |    |
|  | 定格絶縁電圧(LED,ソレノイド-アース間): $U_i$<br>Rated Insulation Voltage<br>(Between LED or Solenoid and Ground): $U_i$ |                     | 60V                          |      |      |    |
|  | 定格通電電流(メイン回路): $I_{th}$<br>Thermal Current(Main Circuit): $I_{th}$                                       |                     | 10A                          |      |      |    |
|  | 定格通電電流(モニタ回路): $I_{th}$<br>Thermal Current(Monitor Circuit): $I_{th}$                                    |                     | 3A                           |      |      |    |
|  | 定格使用電圧: $U_e$<br>Rated Operating Voltage: $U_e$  |                     | 30V                          | 125V | 250V |    |
| 定格使用電流: $I_e$<br>Rated Operating<br>Current: $I_e$ | メイン回路<br>Main Circuit  | 交流<br>AC<br>50/60Hz | AC-12:抵抗負荷<br>Resistive Load | 10A  | 10A  | 6A |
|  |  |                     | AC-15:誘導負荷<br>Inductive Load | 10A  | 5A   | 3A |
|  |  | 直流<br>DC            | DC-12:抵抗負荷<br>Resistive Load | 6A   | -    | -  |
|  |  |                     | DC-15:誘導負荷<br>Inductive Load | 3A   | 0.9A | -  |
|  | モニタ回路<br>Monitor Circuit   | 交流<br>AC<br>50/60Hz | AC-12:抵抗負荷<br>Resistive Load | -    | 3A   | 3A |
|  |  |                     | AC-15:誘導負荷<br>Inductive Load | -    | -    | 3A |
|  |  | 直流<br>DC            | DC-12:抵抗負荷<br>Resistive Load | 3A   | -    | -  |
|  |  |                     | DC-15:誘導負荷<br>Inductive Load | -    | 0.9A | -  |

適用規格: ISO14119 , IEC/EN 60947-5-1  
Applicable Standards: GS-ET-19 , UL508,CSA C22.2 No.14  
GB/T14048.5

テスト結果: 合格  
Test Result: Passed

備考:  
Remarks:

承認/ Approved by:



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## 1. 対象形番

Part Number

|   |              |
|---|--------------|
| 1.1.ソレノイド付き安全スイッチ<br>Interlock Switches with Solenoid |              |
| 形番<br>Part Number                                     | HS1C-①②44R-③ |

| 項目<br>Item |   | 記号<br>Code   | 機能<br>Function  |
|------------|---|--------------|---|
| ①          | ソレノイドユニット取付位置<br>Solenoid Unit Location | R            | 右側<br>Right   |
|            |   | L            | 左側<br>Left  |
| ②          | 回路番号<br>Circuit Diagram No.             | 無指定<br>Blank | メイン回路:1NC+1NC,モニタ回路:1NO/1NO<br>Main Circuit:1NC+1NC,Monitor Circuit:1NO/1NO |
|            |   | 1            | メイン回路:1NC+1NC,モニタ回路:1NO<br>Main Circuit:1NC+1NC,Monitor Circuit:1NO         |
|            |   | 2            | メイン回路:1NC+1NC,モニタ回路:1NC/1NC<br>Main Circuit:1NC+1NC,Monitor Circuit:1NC/1NC |
|            |   | 3            | メイン回路:1NC+1NC,モニタ回路:1NC<br>Main Circuit:1NC+1NC,Monitor Circuit:1NC         |
| ③          | 表示灯色<br>Indicator Color                 | G            | 緑<br>Green  |
|            |   | R            | 赤<br>Red  |

## 1.2.Key インタロック付き安全スイッチ

Interlock Switches with Solenoid and Hostage Key

|                   |                |
|-------------------|----------------|
| 形番<br>Part Number | HS1C-K244R-①-② |
|-------------------|----------------|

| 項目<br>Item |                         | 記号<br>Code | 機能<br>Function |
|------------|-------------------------|------------|----------------|
| ①          | 表示灯色<br>Indicator Color | G          | 緑<br>Green     |
|            |                         | R          | 赤<br>Red       |
| ②          | 鍵ナンバ<br>Key No.         | T001~T010  | T001~T010      |

## 1.3.アクチュエータ

Actuator

| 品名<br>Type                | 形番<br>Part Number |
|---------------------------|-------------------|
| ストレートタイプ<br>Straight      | HS9Z-A1           |
| Lタイプ<br>Right angle       | HS9Z-A2           |
| 可動タイプ<br>Angle Adjustable | HS9Z-A3           |

## 2. 試験結果一覧

## Test Results List

| 試験項目<br>Test Items |  | 結果<br>Result | 適用規格<br>Applicable Standards |
|--------------------|--|--------------|------------------------------|
| 1.                 | 絶縁抵抗<br>Insulation Resistance                | 合格<br>Passed | -                            |
| 2.                 | インパルス耐電圧<br>Impulse Withstand Voltage        | 合格<br>Passed | -                            |
| 3.                 | 使用耐寒<br>Operating Low Temperature            | 合格<br>Passed | -                            |
| 4.                 | 使用耐熱<br>Operating High Temperature           | 合格<br>Passed | -                            |
| 5.                 | 保管耐寒<br>Storage Low Temperature              | 合格<br>Passed | -                            |
| 6.                 | 保管耐熱<br>Storage High Temperature             | 合格<br>Passed | -                            |
| 7.                 | 耐湿度<br>Operating Humidity                    | 合格<br>Passed | -                            |
| 8.                 | 耐振動<br>Vibration Resistance                  | 合格<br>Passed | IEC60068-2-6                 |
| 9.                 | 耐衝撃<br>Shock Resistance                      | 合格<br>Passed | IEC60068-2-27                |
| 10.                | 保護構造(IP6X)<br>Degree of Protection(IP6X)     | 合格<br>Passed | IEC60529                     |
| 11.                | 保護構造(IPX7)<br>Degree of Protection(IPX7)     | 合格<br>Passed | IEC60529                     |
| 12.                | 機械的耐久性<br>Mechanical Life                    | 合格<br>Passed | IEC60947-5-1                 |
| 13.                | 電氣的耐久性<br>Electrical Life                    | 合格<br>Passed | IEC60947-5-1                 |
| 14.                | ロック時のアクチュエータ引張強度<br>Actuator Retention Force | 合格<br>Passed | GS-ET-19                     |

## 3. 試験結果

## Test Result

| 試験項目<br>Test Items |                                       | 試験方法 / 結果<br>Test Method and Result |  |
|--------------------|---------------------------------------|-------------------------------------|--|
| 1.                 | 絶縁抵抗<br>Insulation Resistance         | 方法<br>Method                        | 測定器: 500VDC 絶縁抵抗計<br>部位: 充電部と非充電部間<br>Equipment: 500VDC insulation resistance tester<br>Part: Between live and dead metal part                               |
|                    |                                       | 判定基準<br>Criteria                    | 100MΩ 以上<br>100MΩ minimum  |
|                    |                                       | 結果<br>Result                        | 合格<br>Passed   |
| 2.                 | インパルス耐電圧<br>Impulse Withstand Voltage | 方法<br>Method                        | 部位と電圧: 充電部と非充電部間 ±4.0kV<br>LED,ソレノイド-アース間 ±2.5kV<br>Part and Voltage:<br>Between live and dead metal parts ±4.0kV<br>Between LED, Solenoid and ground ±2.5kV |
|                    |                                       | 判定基準<br>Criteria                    | 絶縁破壊のないこと。<br>No dielectric breakdown is allowed.  |
|                    |                                       | 結果<br>Result                        | 合格<br>Passed   |
| 3.                 | 使用耐寒<br>Operating Low Temperature     | 方法<br>Method                        | 温度: -20°C (氷結しないこと)<br>時間: 96h<br>Temperature: -20°C (no freezing)<br>Duration: 96h  |
|                    |                                       | 判定基準<br>Criteria                    | 試験環境下にて動作に異常のないこと。<br>No operation problem is allowed.   |
|                    |                                       | 結果<br>Result                        | 合格<br>Passed   |
| 4.                 | 使用耐熱<br>Operating High Temperature    | 方法<br>Method                        | 温度: +50°C<br>+40°C(Key インタロック付き)<br>時間: 96h<br>Temperature: +50°C<br>+40°C(With Hostage Key)<br>Duration: 96h  |
|                    |                                       | 判定基準<br>Criteria                    | 試験環境下にて動作に異常のないこと。<br>No operation problem is allowed.   |
|                    |                                       | 結果<br>Result                        | 合格<br>Passed   |
| 5.                 | 保管耐寒<br>Storage Low Temperature       | 方法<br>Method                        | 温度: -40°C (氷結しないこと)<br>時間: 96h<br>Temperature: -40°C (no freezing)<br>Duration: 96h  |
|                    |                                       | 判定基準<br>Criteria                    | 試験後、試験品各部に破損および動作に異常のないこと。<br>After test, No damage or operation problem is allowed.   |
|                    |                                       | 結果<br>Result                        | 合格<br>Passed   |

| 試験項目<br>Test Items |                                  | 試験方法 / 結果<br>Test Method and Result |   |
|--------------------|----------------------------------|-------------------------------------|---|
| 6.                 | 保管耐熱<br>Storage High Temperature | 方法<br>Method                        | 温度: +80°C<br>時間: 96h<br>Temperature: +80°C<br>Duration: 96h   |
|                    |                                  | 判定基準<br>Criteria                    | 試験後、試験品各部に破損および動作に異常のないこと。<br>After test, No damage or operation problem is allowed.  |
|                    |                                  | 結果<br>Result                        | 合格<br>Passed  |
| 7.                 | 耐湿度<br>Operating Humidity        | 方法<br>Method                        | 温度: +50°C<br>湿度: 85%RH (結露しないこと)<br>時間: 96h<br>Temperature: +50°C<br>Humidity: 85%RH (no condensation)<br>Duration: 96h   |
|                    |                                  | 判定基準<br>Criteria                    | 試験環境下にて動作に異常のないこと。<br>No operation problem is allowed.  |
|                    |                                  | 結果<br>Result                        | 合格<br>Passed  |
| 8.                 | 耐振動<br>Vibration Resistance      | 方法<br>Method                        | [誤動作]<br>周波数: 10-55Hz<br>片振幅: 0.5mm<br>[耐久]<br>周波数: 30Hz<br>片振幅: 1.5mm<br>方向: 3 軸方向<br>時間: 各方向 2h<br>[Operating extremes]<br>Frequency: 10 to 55Hz<br>Amplitude (0-peak): Operating extremes 0.5mm<br>[Damage limits]<br>Frequency: 30Hz<br>Amplitude (0-peak): 1.5mm<br>Direction: 3 axis<br>Duration: 2h each |
|                    |                                  | 判定基準<br>Criteria                    | [誤動作] 接点開離、誤動作のないこと。<br>[耐久] 各部に破損のないこと。<br>[Operating extremes] There is neither contact deviation nor malfunction.<br>[Damage limits] No damage is allowed.   |
|                    |                                  | 結果<br>Result                        | 合格<br>Passed  |
| 9.                 | 耐衝撃<br>Shock Resistance          | 方法<br>Method                        | [耐久] 加速度: 1,000m/s <sup>2</sup><br>方向: 6 方向<br>[Damage limits] Acceleration: 1,000 m/s <sup>2</sup><br>Direction: 6 directions  |
|                    |                                  | 判定基準<br>Criteria                    | 試験品各部に破損のないこと。<br>No damage is allowed.   |
|                    |                                  | 結果<br>Result                        | 合格<br>Passed  |

| 試験項目<br>Test Items |   | 試験方法 / 結果<br>Test Method and Result |  |
|--------------------|---|-------------------------------------|--|
| 10.                | 保護構造(IP6X)<br>Degree of Protection (IP6X)                 | 方法<br>Method                        | 機器内部圧力(負圧): 2kPa max<br>時間: 8h<br>Depression: 2kPa max.<br>Duration: 8h  |
|                    |   | 判定基準<br>Criteria                    | 試験品内部へ粉塵の侵入のないこと。<br>No intrusion of powder is allowed inside.   |
|                    |   | 結果<br>Result                        | 合格<br>Passed   |
| 11.                | 保護構造(IPX7)<br>Degree of Protection (IPX7)                 | 方法<br>Method                        | 水深: 1m<br>時間: 30min.<br>Water depth: 1m<br>Duration: 30min.  |
|                    |   | 判定基準<br>Criteria                    | 試験品内部へ水の浸入のないこと。<br>No intrusion of water is allowed inside.   |
|                    |   | 結果<br>Result                        | 合格<br>Passed   |
| 12.                | 機械的耐久性<br>Mechanical Life                                 | 方法<br>Method                        | 開閉頻度: 900 回/時<br>開閉回数: 1,000,000 回<br>Operation Frequency: 900 operations/h<br>Total Operations: 1,000,000 operations  |
|                    |   | 判定基準<br>Criteria                    | 試験品の動作に異常のないこと。<br>試験品各部に破損のないこと。<br>No damage is allowed.<br>No operation problem is allowed.   |
|                    |   | 結果<br>Result                        | 合格<br>Passed   |
| 13.                | 電氣的耐久性<br>Electrical Life                                 | 方法<br>Method                        | 開閉頻度: 900 回/時<br>開閉回数: 100,000 回 (AC-12 250V 6A)<br>1,000,000 回 (AC/DC 24V 100mA )<br>Operation Frequency: 900 operations/h<br>Total Operations: 100,000 operations (AC-12 250V 6A)<br>1,000,000 operations (24V AC/DC -100mA) |
|                    |   | 判定基準<br>Criteria                    | 接点溶着、遮断不能、極間短絡及び試験品各部に破損のないこと。<br>Sticking contact, breaking malfunction, short circuit, and ground fault was not found.   |
|                    |   | 結果<br>Result                        | 合格<br>Passed   |
| 14.                | ロック時のアクチュエータ<br>引張強度<br>Actuator Retention<br>when Locked | 方法<br>Method                        | 荷重: Fzh=1,500N<br>方向: アクチュエータ引抜方向<br>引張速度: 10mm/min.<br>Force: Fzh=1,500N<br>Direction: Pull Actuator<br>Speed: 10 mm/min.   |
|                    |   | 判定基準<br>Criteria                    | アクチュエータのロック解除がないこと。<br>There is no unlocking of the actuator.  |
|                    |   | 結果<br>Result                        | 合格<br>Passed   |